OCT 5 2022 AM 8:36

**RULE NO.: R161-22.13**

**NOTICE OF PROPOSED RULE** **POSTING DATE: October 5, 2022**

The Director of the Department of Austin Water proposes to adopt the following rule on or after November 7, 2022.

Comments on the proposed rule are requested from the public. Comments should be submitted to Mr. Eric Langhout, P.E.; Austin Water, 3907 S. Industrial Dr., Suite 236, Austin, Texas 78744, 512-972-0073, or via email at Eric.Langhout@austintexas.gov . To be considered, comments must be submitted before November 7, 2022. A summary of the written comments received will be included in the notice of rule adoption that must be posted for the rule to become effective.

An affordability impact statement regarding the proposed rule has been obtained and is available for inspection or copying at the address noted in the preceding paragraph.

**EFFECTIVE DATE OF PROPOSED RULE**

A rule proposed in this notice may not become effective before the effective date established by a separate notice of rule adoption. A notice of rule adoption may not be posted before November 7, 2022 (the first business day following the 32nd day after the date of this notice) or not after December 14, 2022 (the 70th day after the date of this notice).

If a proposed rule is not adopted on or before December 14, 2022, it is automatically withdrawn and cannot be adopted without first posting a new notice of a proposed rule.

**TEXT OF PROPOSED RULE**

The text of the proposed rule, indicating changes from the current text, is attached to this notice.

**BRIEF EXPLANATION OF PROPOSED RULE**

R161-22.13: Proposed revision to Items 503, 510, 511, and 512

**Rule 2 – Items 503, 510, 511, and 512**

1. **Item 503, 510, & 511** – Throughout Items 503, 510, & 511, change all "Austin Water Utility" to "Austin Water" or "AW", all "Standard Product List" to "SPL", and all "City of Austin" to "COA".
2. **Item 503** – Remove all reference to SI units and all SI units through Item 510.

3. **Item 503.3 –** This section is being updated to match the same language in Items 510, 511, and 512. Change “Standard Products Committee” to “AW Standards Committee”.
4. **Item 503.3.C –** “QPL WW-330” has been changed to “SPL WW-146G”.
5. **Item 503.5.under Specific Cross Reference Materials –** “QPL WW-330” has been changed to “SPL WW-146G”.
6. **Item 503.5.under Related Cross Reference Materials –** Remove “No. 503S-2W”, “503S-3W”, “503S-4W”, and “503S-5W. These Standards have been discontinued and were moved to SPL WW-219.
7. **Item 510.2 –** This section is being updated to match the same language in Items 503, 511, and 512. Change “Standard Products Committee” to “AW Standards Committee”.
8. **Item 510.2.(8)(b).2 –** Remove the word “preferably”.
9. **Item 510.2.(8)(f) –** Update 510.2.8 “PIPE” Subsection (f) “Polyethylene Tubing” to (f) “Polyethylene (PE) Pressure Pipe, Fittings, and Tubing.” Revise 510.2.8(f)1 - 4, from “1. General, 2. Materials, 3. Markings, 4. Tube Size” to “1. General, 2. Pipe, 3. Fittings, 4. Tubing” Define PE 4710 designation and cell class 445574 per ASTM D3350 in 510.2.8.f.1. Define AWWA C906, DIPS OD and minimum PC 200 in 510.2.8.f.2 and 510.2.8.f.3. Define AWWA C901, ASTM D2737, CTS OD and minimum PC 250 in 510.2.8.f.4.
10. **Item 510.2.(8)(k)1 –** The type of joint restraints are defined in the construction documents.
11. **Item 510.2.(8)(k)1 –** We are adding language regarding faded pipe older than 2 years will be rejected per Note 2 in SPL WW-227.
12. **Item 510.2.(8)(k)3 & 4 –** Remove the letter “B” from “12454B”.
13. **Item 510.2.(8)(l)1 –** We are adding language regarding faded pipe older than 2 years will be rejected per Note 2 in SPL WW-227.
14. **Item 510.3.(1) –** Change “street cut permit” to “excavation permit”. Where excavation for a pipeline is required in an existing city street, an excavation permit is required. The contractor shall be responsible for obtaining and providing all necessary right-of-way permits, notifications, and temporary traffic control as required by the City of Austin Transportation Department. All provided provisions shall be in accordance with federal, state and local policies.
15. **Item 510.3.(4) –** Change “insure” to “ensure”.
16. **Item 510.3.(6)(b)3 –** Remove 510.3(6).(b).3 since it is no longer found in the UCM 2.9.4.C.5.
17. **Item 510.3.(8) –** Change “insure” to “ensure”.
18. **Item 510.3.(12) –** Batter boards have been discontinued for line lasers and or levels.
19. **Item 510.3.(14) –** Backfilling to a depth of the springline of concrete storm water pipe is correct. It is not correct for CMP; which is listed as an approved pipe product.
20. **Item 510.3.(22) –** The construction documents will provide the method of restraint.
21. **Item 510.3.(24) –** This requirement will help to prevent failure in the joint of the existing pipe.

22. **Item 510.3.(24)(b) –** Clarify definition of "Wet Connections".
23. **Item 510.3.(24)(c) –** Provide who can perform pressure taps and where to find the products allowed.
24. **Item 510.3.(26)(g)(2) –** Replace “CDs/DVDs” with “recordings” in three locations. Recordings are now defined as CD’s, DVD’s, or digital.
25. **Item 510.3.(26)(g)(2)B –** Recordings are now defined as CD’s, DVD’s, or digital.
26. **Item 510.3.(29) –** PPI recommends not using the Tablet/Granule method for disinfecting HDPE pipe.
27. **Item 510.3.(29)(c) –** Change “Standard Methods” to “AWWA C-651”. The Standard Methods are discussed in AWWA C651.
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31. **Item 510.5.(12)** – This change is to inform how the measurement will be made.
32. **Item 511.2** – This section is being updated to match the same language in Items 503, 510, and 512. Change “Standard Products Committee” to “AW Standards Committee”. Change the title from “Materials” to “Submittals”.
33. **Item 511.3.** – Change the title from “Valves” to “Materials”.
34. **Item 511.3.A** – Remove reference to WW-282, C-509 valves, along with other cleanup items (PRV’s; CARV).
35. **Item 511.3.D.1** – Change “150 psi” to “200 psi” (also update WW-462A and WW-462B to 200 psi min).
36. **Item 511.3.D.2** – Add SPL WW-462B for reclaimed water since it is not included here and change WW-367 to WW-462A as this is the current SPL for water CARV’s.
37. **Item 511.3.F** – Stating WW-319 shall conform to AWWA C530.
38. **Item 511.4.I** – States which Standard and Standard Specification to Refer to for Pressure/Flow Control Valves.
39. **Item 511.5** – The measurement for Pressure/Flow Control valve assemblies are being relocated to the proposed Standard Specification Item 512 so we are eliminating it from here.
40. **Item 511.6** - The payment for Pressure/Flow Control valve assemblies are being relocated to the proposed Standard Specification Item 512 so we are eliminating it from here.
41. **Item 511 under pavement** – The pay item is being removed from this section and moved to Standard Specification Item 512.
42. **Item 512 -** Create new Specification for Pre-Cast Water Utility Vaults.

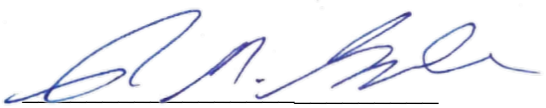
**AUTHORITY FOR ADOPTION OF PROPOSED RULE**

The authority and procedure for adoption of a rule to assist in the implementation, administration, or enforcement of a provision of the City Code is provided in Chapter 1-2 of the City Code. The authority to adopt this rule is established in Section 552.001 of the Texas Local Government Code, Section 552.017 of the Texas Local Government Code, City Code 15-9-9 and Chapter 15 of the City Code.

**CERTIFICATION BY CITY ATTORNEY**

By signing this Notice of Proposed Rule R161-22.13, the City Attorney certifies the City Attorney has reviewed the rule and finds that adoption of the rule is a valid exercise of the Director's administrative authority.

**REVIEWED AND APPROVED**



Date: 9/19/2022

Robert Goode, P.E., Interim Director
Austin Water

Deborah Thomas for

Date: 9/27/2022

Anne L. Morgan
City Attorney

# SUMMARY OF 4th QUARTER - 2022
# ITEM

**Rule 2 – Items 503, 510, 511, and 512**

1. **Item 503, 510, & 511 –** Throughout Items 503, 510, & 511, change all "Austin Water Utility" to "Austin Water" or "AW", all "Standard Product List" to "SPL", and all "City of Austin" to "COA".
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42. **Item 512 -** Create new Specification for Pre-Cast Water Utility Vaults.

# *ITEM NO. 503~~S~~ FRAMES, GRATES, RINGS AND COVERS ~~2-17-00~~ ??-??-22*

## 503~~S~~.1 Description

This item shall govern furnishing and installation of frames, grates, rings and covers for inlets, manholes and other structures indicated on the Drawings.

~~This specification is applicable for projects or work involving either inch-pound or SI units. Within the text, the inch-pound units are given preference followed by SI units shown within parentheses.~~

## 503~~S~~.2 Submittals

The submittal requirements of this specification item include manufacturer, model number, description, painting requirements and characteristics of frames, grates, rings, covers, height adjustment insert and nuts and bolts required for completion of the work.

## 503~~S~~.3 Materials

~~The Contractor shall submit descriptive information and evidence that the materials and equipment the Contractor proposes for incorporation in the Work is the kind and quality that satisfies the specified functions and quality. The City of Austin Water and Wastewater Utility Standard Products Lists (SPLs) form a part of these Specifications. Contractors may, when appropriate, elect to use products from the SPLs; however, submittal to the Engineer or designated representative is still required. If the Contractor elects to use any materials from these lists, each product shall be completely and clearly identified by its corresponding SPL number when making the product submittal.~~

~~The purpose of the SPLs is to expedite the review by the Engineer or designated representative and, if necessary, the City of Austin Water and Wastewater Utility Standard Products Committee of Contractor product submittals. The SPL's should not be interpreted as being a pre-approved list of products necessarily meeting the requirements for a given construction Project. Items contained in the SPL cannot be substituted for items that are shown on the Drawings, called for in the specifications, or specified in the Bidding Requirements, Contract Forms and Conditions of Contract, unless approved by the Engineer or designated representative in conjunction with the Water and Wastewater Utility Standard Products Committee. The Standard Product List current at the time of plan approval will govern.~~

***The Contractor shall submit descriptive information and evidence that the materials the Contractor proposes for incorporation in the Work are of the kind and quality that satisfy the requirements in the Contract Documents. Austin Water (AW) shall be included in all submittal reviews. The AW Standard Products Lists (SPLs) are considered a part of the Specifications for the Work. The Contractor shall use products from the SPLs for all water and wastewater construction unless alternative products are shown on the Drawings; called for in the specifications; or specified in the Bidding Requirements, Contract Forms and Conditions of the Contract.***

***The products included in the SPLs current at the time of plan approval shall govern unless a specific product or products on the lists have subsequently been removed from those SPLs because of quality or performance issues. Products and materials that are not covered by the SPLs shall meet the requirements in the contract documents.***

***Submittals for the products and materials covered by this specification shall include manufacturer catalog sheets, technical data sheets, shop drawings, product or material test results, requirements listed below, and any other information needed to adequately describe the product or material. For products covered by SPLs, the submittal shall include a copy of the applicable SPL with the proposed product identified. An SPL by itself is not considered an adequate submittal.***

A. Welded

Steel Welded steel grates and frames shall conform to the number; size, dimensions and details indicated on the Drawings and shall be welded into an assembly in accordance with those details. Steel shall conform to the requirements of ASTM A 36/A 36M, "Specification for Structural Steel".

B. Castings

Castings, whether Carbon-Steel, Gray Cast Iron or Ductile Iron shall conform to the shape and dimensions indicated on the Drawings and shall be clean substantial castings, free from sand or blowholes or other defects. Surfaces of the castings shall be free from burnt on sand and shall be reasonably smooth. Runners, risers, fins and other cast on pieces shall be removed from the castings and such areas ground smooth. Bearing surfaces between manhole rings and covers or grates and frames shall be cast or machined with such precision that uniform bearing shall be provided throughout the perimeter area of contact. Pairs of machined castings shall be matchmarked to facilitate subsequent identification at installation with the exception of water and wastewater manhole and valve castings. These manhole and valve castings shall be fabricated with such draft, tolerances, bolt hole spacing, etc., that all rings and covers of a particular type or class are interchangeable and match-marking will not be required.

Steel castings shall conform to ASTM A 27/27M, "Specifications for Steel Castings, Carbon, for General Application". Grade 70-36 ~~(480-250)~~ shall be furnished unless otherwise specified on the Drawings.

Cast iron castings shall conform to ASTM A 48, "Specification for Gray Iron Castings", Class 30.

Ductile Iron castings shall conform to ASTM A 536, "Specification for Ductile Iron Castings". Grade 60-40-18 ~~(415-275-125)~~ shall be used unless otherwise indicated on the Drawings.

C. Manhole Cover Riser Rings

Height-adjustment inserts for wastewater manhole rings, which are used for raising standard manhole covers, shall be those models listed in ~~Water and Wastewater Standard Products List item QPL WW-330~~ ***AW SPL WW-146G***.

D. Nuts and Bolts

Nuts and bolts shall be hex head ⅝~~"~~***inch*** × 2.5~~"~~ ***inch*** ~~(16 mm × 63.5 mm)~~ #11 National Coarse Thread, Type 316 stainless steel. For bolted manhole covers, a thin film of an approved "Anti-freeze" compound, approved by the Engineer or designated representative, shall be applied to all bolts.

E. Mortar

Unless otherwise specified or approved by the Engineer or designated representative, the mortar for bedding castings shall consist of one (1) part Portland cement and three (3) parts sand and sufficient water to provide the desired consistency. The gradation of the fine aggregate shall meet the requirements for Grade No. 1, ***City of Austin (COA) Standard Specification*** Item No. 403~~, "Concrete for Structures"~~.

## 503~~S~~.4 Construction Methods

Frames, grates, rings and covers shall be constructed of the specified materials in accordance with the details indicated on the Drawings or in the ~~City of Austin~~ ***COA*** Standard Details. The Frames, grates, rings and covers shall be placed carefully to the lines or grades indicated on the Drawings or as directed by the Engineer or designated representative.

All welding shall conform to the requirements of the ANSI/AWS Structural Welding Code D1.1. Welded frames, grates, rings and covers shall be given 1 coat of a commercial grade red lead oil paint and 2 coats of commercial grade aluminum paint. All coats shall be a minimum of 1.5 mils ~~(0.4 mm)~~, dry.

Painting of gray iron castings will not be required, except when used in conjunction with structural steel shapes.

## 503~~S~~.5 Measurement and Payment

Frames, grates, rings and covers will not be measured and payment for furnishing all materials, tools, equipment, labor and incidentals to complete the Work will be included in the Bid Items which constitute the complete structures.

End

| SPECIFIC CROSS REFERENCE MATERIALS | |
|---|---|
| Standard Specification Item Number 503~~S~~, "Frames, Grates, Rings and Covers" | |
| | |
| ~~City of Austin~~ ***COA*** Standard Specifications | |
| Designation | Description |
| Item No. 403S | Concrete for Structures |
| | |
| ~~City of Austin Water and Wastewater~~ ***AW*** ~~Standard Products List~~***SPLs*** | |
| Designation | Description |
| ~~QPL-WW-330~~ | ~~Manhole Cover Riser Rings for raising City of Austin Standard Manhole Covers~~ |
| ***WW-146G*** | ***Manhole Grade Rings, Plastic*** |
| American Society for Testing Materials (ASTM) | |
| Designation | Description |
| A36/A36M | Specification for Structural Steel |
| A27/A27M | Specification for Steel Castings, Carbon, for General Application |
| A48 | Specification for Gray Iron Castings |
| A536 | Specification for Ductile Iron Castings |
| | |
| ANSI/AWS | |
| Designation | Description |
| Code D 1.1 | Structural Welding Code |

| RELATED CROSS REFERENCE MATERIALS | |
|---|---|
| Standard Specification Item Number 503~~S~~, "Frames, Grates, Rings and Covers" | |
| | |
| ~~City of Austin~~ ***COA*** Standard Specifications | |
| Designation | Description |
| Item No. 504S | Adjusting Structures |
| Item No. 510 | Pipe |
| | |
| ~~City of Austin~~ ***COA*** Standard Details | |
| Designation | Description |
| No. 503S-1 | 457mm (18”) Cover and Frame |
| No. 503S-2S | Storm Sewer Manhole Ring and 610 mm (24”) Cover |
| ~~No. 503S-2W~~ | ~~Sanitary Sewer Manhole Ring and 610 mm (24”) Cover~~ |
| No. 503S-3S | Bolted Storm Sewer Manhole Ring and 610 mm (24”) Cover |
| ~~No. 503S-3W~~ | ~~Bolted Sanitary Sewer Manhole Ring and 610 mm (24”) Cover~~ |
| No. 503S-4S | Storm Sewer Manhole Ring and 813 mm (32”) Cover |
| ~~No. 503S-4W~~ | ~~Sanitary Sewer Manhole Ring and 813 mm (32”) Cover~~ |
| No. 503S-5S | Bolted Storm Sewer Manhole Ring and 813 mm (32”) Cover |
| ~~No. 503S-5W~~ | ~~Watertight Manhole Ring and 813 mm (32”) Cover~~ |

| | |
|---|---|
| No. 506S-2 | Major Manhole Adjustment |
| No. 506S -11 | Storm Sewer Manhole Details |
| | |
| TxDOT Specifications | |
| Designation | Description |
| Item 421 | Portland Cement Concrete |

# *ITEM NO. 510 PIPE ~~12-8-18~~??-??-22*

## 510.1 Description

This item governs the furnishing and installing all pipe and/or materials for constructing pipe mains, sewers, laterals, stubs, inlet leads, service connections, culverts, temporary service lines and temporary diversion lines, including all applicable Work such as excavating, bedding, jointing, backfilling materials, tests, concrete trench cap, concrete cap and encasement, etc., prescribed under this item in accordance with the provisions of the Edwards Aquifer Protection Ordinance, when applicable, and City of Austin ***(COA)*** Utility Criteria Manual, Section 5, "Working in Public Rights-of-Way." The pipe shall be of the sizes, types, class and dimensions indicated or as designated by the ***Engineer/Architect (***E/A***)*** and shall include all joints or connections to new or existing mains, pipes, sewers, manholes, inlets, structures, etc., as may be required to complete the Work in accordance with specifications and published standard practices of the trade associations for the material specified and to the lines and grades indicated. This item shall include any pumping, bailing, and drainage when indicated or applicable. Unless otherwise provided, this item shall consist of the removal and disposition of trees, stumps and other obstructions, old structures or portions thereof such as house foundations, old sewers, masonry or concrete walls, the plugging of the ends of abandoned piped utilities cut and left in place and the restoration of existing utilities damaged in the process of excavation, cutting and restoration of pavement and base courses, the furnishing and placing of select bedding, backfilling and cement or lime stabilized backfill, the hauling and disposition of surplus materials, bridging of trenches and other provisions for maintenance of traffic or access as indicated.

## 510.2 Materials

~~The Contractor shall submit descriptive information and evidence that the materials and equipment the Contractor proposes for incorporation into the Work are of the kind and quality that satisfies the specified functions and quality. Austin Water Utility Standard Products Lists (SPL) form a part of the Specifications. Contractors may, when appropriate, elect to use products from the SPL; however, submittal to the E/A is still required. Should the Contractor elect to use any materials from these lists, each product shall be completely and clearly identified by its corresponding SPL number when making the product submittal. This will expedite the review process in which the E/A, and, if necessary, the Austin Water Utility Standard Products Committee, decides whether the products meet the Contract requirements and the specific use foreseen by the E/A in the design of this engineered Project. The purpose of the SPL's is to expedite review, by the E/A and, if necessary, the Austin Water Utility Standard Products Committee, of Contractor product submittals. The SPL's shall not be considered as being a pre-approved list of products necessarily meeting the requirements of the Project. Items contained in the SPL cannot be substituted for items shown on the Drawings, or called for in the specifications, or specified in the Bidding Requirements, Contract Forms and Conditions of Contract, unless approved by the E/A in conjunction with the Austin Water Utility Standard Products Committee. The Standard Product List current at the time of plan approval will govern.~~

***The Contractor shall submit descriptive information and evidence that the materials the Contractor proposes for incorporation in the Work are of the kind and quality that satisfy the requirements in the Contract Documents. Austin Water (AW) shall be included in all submittal reviews. The AW Standard Products Lists (SPLs) are considered a part of the Specifications for the Work. The Contractor shall use products from the SPLs for all water and wastewater construction unless alternative products are shown on the Drawings; called for in the specifications; or specified in the Bidding Requirements, Contract Forms and Conditions of the Contract.***

***The products included in the SPLs current at the time of plan approval shall govern unless a specific product or products on the lists have subsequently been removed from those SPLs because of quality or performance issues. Products and materials that are not covered by the SPLs shall meet the requirements in the contract documents.***

***Submittals for the products and materials covered by this specification shall include manufacturer catalog sheets, technical data sheets, shop drawings, product or material test results, requirements listed below, and any other information needed to adequately describe the product or material. For products covered by SPLs, the***

***submittal shall include a copy of the applicable SPL with the proposed product identified. An SPL by itself is not considered an adequate submittal.***

(1) Concrete

Concrete shall conform to Item No. 403S, "Concrete for Structures".

(8) Pipe

General

Fire line leads and fire hydrant leads shall be ductile iron. Domestic water services shall not be supplied from fire service leads, unless the domestic and fire connections are on separately valved branches with an approved backflow prevention device in the fire service branch. All wastewater force mains shall be constructed of ductile iron pipe Pressure Class 250 minimum for pipe greater than 12-inch size and Pressure Class 350 for pipe 12-inch size and smaller. Wastewater pipe shall be in accordance with ~~Austin Water Utility's Standard Products List~~ ***AW*** SPL WW-534 and shall have a corrosion resistant interior lining acceptable to the Owner.

All water pipe within utility easements on private property shall be Ductile Iron Pipe, Pressure Class 350 minimum for pipe 12-inch size and smaller and Pressure Class 250 minimum for pipe greater than 12-inch size wrapped as indicated. For sizes over 24 inches, Concrete Pressure Pipe, steel cylinder type, conforming to the requirements of AWWA C-301 will be acceptable.

There may be no service connections to Concrete Pressure Pipe installed in utility easements on private property. Approved service clamps or saddles shall be used when tapping ductile iron pipe 12 inch size and smaller. All service tubing (¾ inch thru 2 inches) installed in utility easements on private property shall be 150 psi annealed seamless Type K copper tubing with no sweat or soldered joints.

All reclaimed water mains shall be constructed of ductile iron pipe, Pressure Class 350 minimum for pipe 12-inch size and smaller and pressure class 250 for pipe greater than 12-inch size. For mains 12-inch size and smaller, PVC pipe, conforming to the requirements of AWWA C-900, DR 14 shall be acceptable. Reclaimed water pipe shall be manufactured purple, painted purple, or wrapped in purple polyethylene film wrap.

Manufacturers of concrete pipe and pipe larger than 24-inch diameter shall have a quality control program consisting of one or more of the following: 1) a quality management system certified by the American National Standards Institute (ANSI) or National Sanitation Foundation (NSF) to comply with ISO 9001:2000, 2) a quality management system certified by the QCast Program following the requirements of the ACPA Plant Certification Manual, 3) a quality management system certified by the National Precast Concrete Association 4) a quality control program approved by the OWNER prior to submittal of bids for the PROJECT, or 5) an independent, third party quality control testing and inspection firm for testing and inspecting pipe produced for the PROJECT and approved by the OWNER prior to submittal of bids for the PROJECT. All such quality control programs shall be paid for by the manufacturer. It is the intent of this requirement that the manufacturer will document all appropriate tests and inspections with sampling and inspection criteria, frequency of testing and inspection, date of testing and inspection and date on which every piece was manufactured. Required testing and inspection, including that by an independent, third party, shall be performed full-time during production of pipe for the PROJECT. When requested by the OWNER, the manufacturer will provide copies of test data and results and inspection reports with the shipment of pipe for the PROJECT. Test data and results and inspection reports shall be traceable to specific pipe lots or pieces. Owner approval of the manufacturer's quality control program will expire after three years, at which time the manufacturer must present a current quality control program for approval in order to retain listing on the applicable SPL. Owner approval of the Concrete Pipe manufacturer's quality control program will expire after three years, at which time the manufacturer must present a current quality control program for approval.

The quality of materials, the process of manufacture and the finished pipe shall be subject to inspection and approval by the E/A at the pipe manufacturing plant and at the project site prior to and during installation. Plant inspections shall be conducted at the discretion of the City Representative. Only manufacturers having a quality control program of the type described above will be considered as approved providers of concrete pipe and pipe products as listed in the ~~Standard Products List (~~SPL~~)~~.

All water distribution pipe and fittings shall be listed in the Fire Protection Equipment Directory published by the Underwriter's Laboratories, Inc., or shall be Factory Mutual approved for fire service. All water pipe and related products shall be registered by the National Sanitation Foundation as having been certified to meet NSF/ANSI Standard 61.

(a) Reserved

(b) Iron Pipe

Iron pipe shall be ductile iron pipe meeting all requirements of standards as follows:

-For push-on and mechanical joint pipe: AWWA C-151

-For flanged pipe: AWWA C-115

Barrels shall have a nominal thickness required by Table 1 of AWWA C-115, which thickness corresponds to Special Class 53 in sizes through 54 inch, and Class 350 in 60 and 64-inch sizes. Flanges shall be ductile iron (gray iron is not acceptable); they shall be as shown in ANSI/AWWA C115/A21.15 and shall conform to dimensions shown in Table 2 and Figure 1 of AWWA C115. These flanges are the same in all respects as flanges shown in ANSI/AWWA C110/A21.10 for fittings and are standard for all flanges used with pipe, valve, and equipment units in the ~~City of Austin~~ ***COA*** water distribution and wastewater force main systems. Flanges shall be fabricated and attached to the pipe barrels by U.S. fabricators using flanges and pipe barrels of U.S. manufacture. If fabrication is to be by other than the pipe barrel manufacturer, a complete product submittal and approval by the ~~Austin Water Utility~~ ***AW*** will be required. Additionally, such fabricator shall furnish certification that each fabricated joint has been satisfactorily tested hydrostatically at a minimum pressure of 300 psi.

-Linings and Coating:

Interior surfaces of all iron potable or reclaimed water pipe shall be cement-mortar lined and seal coated as required by AWWA C104. Interior surfaces of all iron wastewater line and force main pipe shall be coated with a non-corrosive lining material as indicated on ~~Austin Water Utility's Standard Products List~~ ***AW*** SPL WW-534. Pipe exteriors shall be coated as required by the applicable pipe specification. The type and brand of interior lining shall be clearly marked on the outside of the pipe and fittings. Except as authorized by the E/A, only one type and brand of pipe lining shall be used on a given project.

Except as described above for flanged pipe (Thickness Class 53) and where not otherwise indicated, ductile iron pipe shall be minimum Class 250 as defined by ANSI/AWWA C150/A21.50-current; all ductile iron pipe and flanges shall meet the following minimum physical requirements:

Grade 60-42-10:

-Minimum tensile strength: 60,000 psi (414 mPa).

-Minimum yield strength: 42,000 psi (290 mPa).

-Minimum elongation: 10 percent.

The flanges for AWWA C115 pipe may be also be made from:

Grade 70-50-05:

-Minimum tensile strength: 70,000 psi (483 mPa).

-Minimum yield strength: 50,000 psi (345 mPa).

-Minimum elongation: 5 percent.

1. Ductile Iron Fittings:

   Fittings shall be push-on, flanged or mechanical joint as indicated or approved and shall meet all requirements of standards as follows:

   -Sizes 4 inch through 24 inch: AWWA C-110 or AWWA C-153

   -Sizes larger than 24 inch: AWWA C-110.

   -Lining and Coating:

   Interior surfaces or all iron potable/reclaimed water pipe fittings shall be lined with cement- mortar and seal coated as required by AWWA C104. Interior surfaces of all iron wastewater and force main fittings shall be coated with a non-corrosive lining material acceptable to Owner. Fitting exteriors shall be coated as required by the applicable pipe specification.

2. Joint Materials

   Gaskets for mechanical joints shall conform to ANSI/AWWA A21.11/C-111.

   Joining of slip joint iron pipe shall, without exception, be accomplished with the natural or synthetic rubber gaskets of the manufacturer of that particular pipe being used. A joint lubricant shall be used and applicable recommendations of the manufacturer shall be followed.

   Gaskets for flanged joints shall be continuous full face gaskets, of ⅛ inch minimum thickness of natural or synthetic rubber, cloth-reinforced rubber or neoprene material, ~~preferably~~ of deformed cross section design and shall meet all applicable requirements of ANSI/AWWA A21.11/C-111 for gaskets. They shall be manufactured by, or satisfy all recommendations of, the manufacturer of the pipe/fittings being used and be fabricated for use with Class 125 ANSI B16.1 flanges.

   Tee-head bolts, nuts and washers for mechanical joints shall be high strength, low alloy, corrosion resistant steel stock equal to "COR-TEN A" having UNC Class 2 rolled threads or alloyed ductile iron conforming to ASTM A 536; either shall be fabricated in accordance with ANSI/AWWA A21.11/C-111.

   Hex head bolts and nuts shall satisfy the chemical and mechanical requirements of ASTM A449 SAE Grade 5 plain, and shall be fabricated in accordance with ASTM B 18.2 with UNC Class 2 rolled threads.

   Either Tee-Head or Hex-Head bolts, nuts and washers as required, shall be protected with bonded fluoro-polymer corrosion resistant coating where specifically required by the E/A.

   All threaded fasteners shall be marked with a readily visible symbol cast, forged or stamped on each nut and bolt, which will identify the fastener material and grade. The producer and the supplier shall provide adequate literature to facilitate such identification; painted markings are not acceptable.

3. Polyethylene Film Wrap

   All iron pipe, fittings and accessories shall be wrapped with standard 8 mil (minimum) low density polyethylene film or 4-mil (minimum) cross laminated high-density polyethylene conforming to AWWA C-105, with all edges overlapped and taped securely with duct tape to provide a continuous wrap to prevent contact between the piping and the surrounding

backfill. Repair all punctures of the polyethylene, including those caused in the placement of bedding aggregates, with duct tape to restore the continuous protective wrap before backfilling. Polyethylene film wrap for reclaimed water pipe shall be purple.

4. Marking

Each pipe joint and fitting shall be marked as required by the applicable AWWA specification. This includes in all cases: Manufacturer's identification, Country where cast, year of casting, and "DUCTILE" or "DI". Barrels of flanged pipe shall show thickness class; others shall show pressure class. The flanges of pipe sections shall be stamped with the fabricators identification; fittings shall show pressure rating, the nominal diameter of openings and the number of degrees for bends. Painted markings are not acceptable.

5. Warning Tape

Warning tape for identifying restrained joint pipe and fittings shall be yellow and shall have black lettering at least 2inches high that reads "Restrained Joint / Junta de Restriccion" at intervals not exceeding 24 inches. The warning tape shall be polypropylene having a minimum thickness of 2 mils, a minimum width of 3 inches, and adhesive backing on the side opposite the lettering.

(c) Concrete

1. General

Pipe shall conform to ASTM C 76 for Circular Pipe. Concrete pipe smaller than 12 inches in diameter shall conform to ASTM C 14, Extra Strength. All pipe shall be machine made or cast by a process which will provide uniform placement of the concrete in the form and compaction by mechanical devices, which will assure a dense concrete. Concrete shall be mixed in a central batch plant or other approved batching facility from which the quality and uniformity of the concrete can be assured. Transit mixed concrete shall not be acceptable for use in precast pipe. The pipe shall be Class III or the class indicated. Storm sewer pipe shall be of the tongue and groove or 0-ring joint design. Wastewater pipe shall be of the 0-ring joint design; it shall be acceptably lined for corrosion protection.

2. Marking

Each joint of pipe shall be marked with the pipe class, the date of manufacture, the manufacturer's name or trade mark, diameter of pipe and orientation, if required.

Pipe marking shall be waterproof and conform to ASTM C 76.

3. Minimum Age for Shipment

Pipe shall be considered ready for shipment when it conforms to the tests specified in ASTM C 76.

4. Joint Materials

When installing storm sewers (or storm drains), the Contractor shall have the option of using joints with preformed flexible joint sealants or with rubber gaskets. Preformed flexible joint sealants for storm drain joints shall comply with ASTM C990, and rubber gaskets for storm drain joints shall comply with ASTM C 1619. Mortar shall not be used to seal pre-fabricated joints. Pipe manufacturer shall be responsible for submitting to the Owner a detailed design of the joint upon request. The pipe manufacturer shall be responsible for submitting to the Owner a complete list of joint sizes showing the minimum size of material to be used with each size joint, along with complete instructions on recommended installation procedures. Quality control testing at the manufacturing plant shall be in accordance with ~~Texas Department of Transportation (~~TxDOT~~)~~ Departmental Materials Specifications (DMS) 7310, "Reinforced Concrete Pipe And Machine-Made

Precast Concrete Box Culvert Fabrication And Plant Qualification". The pipe manufacturer shall be verified as compliant with TxDOT DMS 7310 at time of pipe delivery to the jobsite.

a. Mortar

Mortar for joints shall meet the requirements set forth below in "Mortar".

b. Cold Applied Preformed Plastic Gaskets

Cold Applied Plastic Gaskets shall be suitable for sealing joints of tongue and groove concrete pipe. The gasket sealing the joint shall be produced from blends of refined hydrocarbon resins and plasticizing compounds reinforced with inert mineral filler and shall contain no solvents, irritating fumes or obnoxious odors. The gasket joint sealer shall not depend on oxidizing, evaporating or chemical action for its adhesive or cohesive strength and shall be supplied in extruded rope form of suitable cross section. The size of the plastic gasket joint sealer shall be in accordance with the manufacturer's recommendations and sufficient to obtain squeeze-out around the joint. The gasket joint sealer shall be protected by a suitable removable wrapper that may be removed longitudinally without disturbing the joint sealer to facilitate application.

The chemical composition of the gasket joint sealing compound as shipped shall meet the following requirements:

| Composition (% by weight) | Test Method | Typical Analysis |
|---|---|---|
| | | |
| Bitumen (petroleum plastic content) | ASTM D 4 | 50-70 |
| Ash-inert Mineral Water | Tex-526-C | 30-50 |
| Volatile Matter (at 325 F) | Tex-506-C | 2.0 Maximum |

The gasket joint sealing compound when immersed for 30 days at ambient room temperature separately in 5 percent solution of caustic potash, a mixture of 5 percent hydrochloric acid, a 5 percent solution of sulfuric acid and a saturated H2S solution shall show no visible deterioration.

The physical properties of the gasket joint sealing compound as shipped shall meet the following requirements:

| Property | Test Method | Typical Analysis | |
|---|---|---|---|
| | | Minimum | Maximum |
| Specific Gravity at 77 F | ASTM D 71 | 1.20 | 1.35 |
| Ductility at 77F (cm) Minimum | Tex-503-C | 5.0 | |
| Softening point | Tex-505-C | 275 F | |
| Penetration: | | | |
| 32 F (300 g) 60 sec | Tex-502-C | 75 | |
| 77 F (150 g) 5 sec | Tex-502-C | 50 | 120 |
| 115 F (150 g) 5 sec | Tex-502-C | | 150 |
| Flashpoint C.O.C. F | Tex-504-C | 600 F | |
| Fire Point C.O.C. F | Tex-504-C | 625 F | |

When constructing wastewater lines, the Contractor shall use 0-ring gasket joints conforming to ASTM C 443. Just before making a joint, the ends of the pipe shall be clean, dry, free of blisters or foreign matter and shall be wire brushed. For O-ring

joints, the gasket and the inside surface of the bell shall be lubricated with a light film of soft vegetable soap compound to facilitate assembly of the joint. The rubber O-ring gasket shall be stretched uniformly in the joint. Wedge seal type ("Forsheda" pre-lubricated) gaskets may be used if joint details submitted are approved; installation of such gaskets shall be in strict accordance with the manufacturer's recommendations, and shall be the sole element depended upon to make the joint flexible and watertight.

In wastewater lines no horizontal or vertical angles in the alignment of pipes shall be permitted unless indicated. The spigot shall be centered in the bell, the pipe pushed uniformly home and brought into true alignment. Bedding material shall be placed and tamped against pipe to secure the joint.

5. Bends

When horizontal or vertical angles in the alignment of storm sewers are indicated, the bend or angle shall be constructed by cutting on a bias one or both pipes as may be required for the alignment indicated. The pipe cut shall be sufficiently long to allow exposing the reinforcement, which shall be bent, welded and incorporated into the pipe bend and reinforced concrete collar to maintain the structural integrity. The collar shall be 6 inches minimum, reinforced with #4 bars on a 1 foot center both directions. Builder's hardware cloth may be used on the outside of the joint to aid in holding cementing materials in place. Plywood, fiberboard or other materials placed on the inside of the pipe as formwork shall be removed as soon as the joint materials have obtained initial set, after which the inside surface of the pipe joint shall be finished smooth and true to the line and grade established. The Contractor may use prefabricated bends meeting the specification requirements in lieu of field fabricated bends. All bends shall be watertight, have a smooth flow line and be equal or greater in strength to the adjacent pipe.

Horizontal or vertical changes in alignment in wastewater lines shall be accomplished by use of manholes. With the E/A's approval, horizontal changes in alignment may be made by the "Joint Deflection" method. Joint deflection is limited by regulations of the Texas Commission on Environmental Quality (TCEQ) to 80 percent of the maximum recommended by the manufacturer; such deflection may not exceed 5 degrees at any joint. Changes in alignment using pipe flexure shall not be allowed.

6. Sulfide and Corrosion Control

All concrete pipe used for wastewater installations shall be protected from sulfide and corrosion damage by using limestone aggregate.

(d) Concrete Steel Cylinder (CSC) Pipe

1. General Requirements

The Contractor shall submit to the E/A for approval along with other required data a tabulated layout schedule with reference to the stationing and grade lines to be used.

The manufacturer shall furnish all fittings and special pieces required for closures, bends, branches, manholes, air valves, blow offs and connections to main line valves and other fittings as indicated.

Each pipe length, fitting and special joint shall have plainly marked on the bell end of the pipe, the head condition for which it is designed. In addition, marking shall be required to indicate the location of each pipe length or special joint in the line and such markings will be referenced to the layout schedules and drawings and submitted for approval.

Concrete steel cylinder fittings shall be tested as required by the applicable AWWA Standards.

2. Design and Inspection

Where not otherwise indicated, concrete steel cylinder pipe shall be Class 150, designed to withstand a vacuum of not less than 28 feet of water. Valve reducers, tees and outlets from a pipe run shall be designed and fabricated so that all stresses are carried by the steel forming the fitting or outlet.

Concrete steel cylinder pipe shall meet one of the following specifications:

AWWA C-301 - Any Size

AWWA C-303 - 24-inch maximum size

All pipe flanges shall conform to AWWA C-207, requirements for standard steel flanges of pressure classes corresponding to the pipe class.

Pipe to be installed in a tunnel or encasement shall be manufactured with 1 inch thick by 24-inch wide skid bands of mechanically impacted mortar in addition to the normal coating.

All concrete steel cylinder fittings shall be constructed of steel plate of adequate strength to withstand both internal pressure and external loading. Rod reinforcing shall not be used to figure the required steel area. The fittings shall have a concrete lining and 1 inch minimum coating of cement mortar, except that centrifugally spun lining need not be reinforced.

Minimum lining thickness shall be ½ inch for 16-inch pipe and ¾ inch for sizes larger than 16-inch pipe. Where it is impractical to place such concrete protection on interior surfaces of small outlets, 2 coats of "Bitumastic Tank Solution" shall be applied.

No fitting shall be made by cutting of standard pipe, except that outlets of less than 75 percent of the pipe diameter may be placed in a standard pipe. Beveled spigots may be placed on standard pipe.

3. Joint Materials

Joints shall be of the rubber gasket type conforming to the applicable standards. The inside and outside recesses between the bell and spigot shall be completely filled with Cement Grout in accordance with the pipe manufacturer's recommendations. Grout materials for jointing such pipe, unless otherwise indicated, shall be as described herein.

(e) Reserved

~~(f) Polyethylene Tubing~~

~~1. General~~

~~All polyethylene (PE) tubing shall be high density, high molecular weight plastic tubing meeting ASTM D2737; it shall be pressure rated at 200 psi working pressure and must bear the National Sanitation Foundation seal of approval for potable water service. Pipe manufacturers shall be listed on SPL WW-65.~~

~~2. Materials~~

~~Polyethylene plastics shall be Designation PE3408(Grade P34 with hydrostatic design stress of 800 psi).~~

~~3. Markings~~

~~Permanent marking on the tubing shall include the following at intervals of not more than 5 feet:~~

~~Nominal tubing size.~~

~~Type of plastic material, i.e., PE 3408.~~

~~Dimension Ratio (SDR) and pressure rating in psi for water at 73.4 F (e.g., SDR-9, 200 psi).~~

~~ASTM D 2737 designation.~~

~~Manufacturer's name or trademark, code and seal of approval (NSF mark) of the National Sanitation Foundation.~~

~~Polyethylene tubing for reclaimed service lines shall be purple.~~

~~4. Tube Size~~

~~PE tubing shall be standard copper tube size outside diameter, with Standard Dimension Ratio (SDR) of 9.~~

***(f) Polyethylene (PE) Pressure Pipe, Fittings, and Tubing***

***1. General***

***PE pressure pipe, fittings and tubing shall be Designation PE4710 and shall meet or exceed a cell classification of 445574 per ASTM D3350.***

***2. Pipe***

***PE pipe (4-inch and larger) used for pressure applications shall conform to the material requirements specified in AWWA C906. PE pipe shall be ductile iron pipe size (DIPS) outside diameter and minimum Pressure Class 200 (DR 11). Pipe manufacturers shall be listed on SPL WW-706.***

***3. Fittings***

***PE fittings (4-inch and larger) used for pressure applications shall conform to the material requirements specified in AWWA C906. PE fittings shall be ductile iron pipe size (DIPS) outside diameter and minimum Pressure Class 200 (DR 11, or Equivalent Dimension Ratio (EDR) 11 for fabricated fittings). Fitting manufacturers shall be listed on SPL WW-706A, WW-706B or WW-706C.***

***4. Tubing***

***PE tubing (3-inch and smaller) shall conform to material requirements specified in AWWA C901 and meet the requirements of ASTM D2737. PE tubing shall be copper tubing size (CTS) outside diameter and minimum Pressure Class 250 (DR 9). Tubing manufacturers shall be listed on SPL WW-65, WW-65A, or WW-65C.***

(g) Copper Tubing

All copper service tubing shall be annealed seamless Type K water tube meeting ASTM B88 and rated at 150 psi working pressure. The tubing shall be homogenous throughout and free from cracks, holes, crimping, foreign inclusions or other defects. It shall be uniform in density and other physical properties. Copper tubing for reclaimed water shall be wrapped in purple polyethylene film wrap. Pipe manufacturers shall be listed on SPL WW-613.

(h) Service Connection Fittings

All fittings used in customer service connection - tapping mains, connecting meters, etc. - must be currently listed on the applicable ***AW*** ~~Water and Wastewater Standard Products List (~~SPL WW-68~~)~~, or called for in the ~~City of Austin~~ ***COA*** Standard***s*** ~~Details~~ (520 - series).

(i) Brass Goods

All brass valves, couplings, bends, connections, nipples and miscellaneous brass pipe fittings and accessories used in meter connections, service lines, air release piping assemblies, and wherever

needed in the water distribution system, shall conform to the ~~City of Austin~~ ***COA*** Standards, ***AW SPL*** ~~Austin Water Utility Standard Products Lists~~, and AWWA C-800, except as herein modified or supplemented.

Unless otherwise noted, the goods described herein shall be fabricated of standard Red Brass (Waterworks Brass) meeting ASTM B62 or B584, alloy 83600, consisting of 85 percent copper and 5 percent each of tin, lead and zinc.

Exposed threads shall be covered with plastic caps or sheeting to protect the threads.

Brass goods of each type and class shall be compatible with other fittings in common usage for similar purposes. Where not otherwise indicated, all such materials shall meet the following requirements:

Inlet threads of corporation valves shall be AWWA iron pipe (IP) thread (male); outlets of service saddles shall be tapped with AWWA IP thread (female). AWWA IP threads shall conform to ANSI/ASME B1.20.1 as required by AWWA C800 for "General Purpose (Inch) Pipe Threads". For ¾" and 1" sizes only, corporation valve inlet threads, and the internal threads of saddles may be the AWWA taper thread conforming to AWWA C800 Figure 1 and Table 6. External threads of corporation valve inlet must be compatible with internal threads of the service saddle.

Connections of all new tubing, and of tubing repairs wherever possible, shall be by compression fittings. Compression connections shall be designed to provide a seal and to retain the tubing, without slippage, at a working water pressure of 150 psig.

Flanges shall conform to ANSI B16.1, Class 125, as to dimensions, drillings, etc. Copper tubing, when used, shall be Type K tubing having dimensions and weights given in Table A.1 of AWWA C800.

Brass pipe shall conform to the weights and dimensions for Extra Strong pipe given in Table A.2 of AWWA C800.

All fittings shall be suitable for use at hydrostatic working pressures up to 150 psig (hydrostatic testing of installed systems is at 200 psig).

(j) Reserved

(k) Polyvinyl Chloride Potable/Reclaimed Water Pipe

1. General

   All polyvinyl chloride (PVC) potable/reclaimed water pipe shall be of the rigid (UNPLASTICIZED) type and must bear the National Sanitation Foundation seal of approval for potable water pipe. Each joint of pipe shall consist of single continuous extrusion; bells or other components attached by solvent welding are not acceptable. Pipe shall be pressure rated at 200 psi (SDR-14).

   Pipe shall have push-on, rubber gasket joints of the bell and spigot type with thickened integral bells with rubber gasket joints. The wall thickness of each pipe bell and joint coupling must be greater than the standard pipe barrel thickness. Clearance must be provided in every gasket joint for both lateral pipe deflection and for linear expansion and contraction. ~~Concrete thrust blocking shall be placed behind bends and tees.~~ Concrete support cradles or blocking shall be required for support of all fire hydrants, valves and AWWA C110 fittings; such support shall be provided for AWWA C153 fittings when required by the E/A.

   ***Pipe with a whitened exterior (fading of color) that was manufactured more than two (2) years before the proposed installation date shall be rejected.***

2. Applicable Specifications

Except as modified or supplemented herein, PVC pipe shall meet the following standards:

AWWA C-900, or SDR 14 for PVC Pressure Pipe, in 4, 6, 8 and 12 inch nominal sizes, having Cast Iron Pipe size outside diameters.

Fittings used with PVC Pressure pipe shall be AWWA C-110 or AWWA C-153 compact ductile iron fittings.

All pipe 4 inches and larger must be approved Underwriter's Laboratories for use in buried water supply and fire protection systems.

3. Material Requirements

All pipe and fittings shall be made from clean, virgin, NSF certified, Class 12454~~B~~ PVC. Clean reworked materials generated from the manufacturers own production may be used within the current limits of the referenced AWWA C-900.

4. Marking

PVC for reclaimed piping shall be purple or wrapped in purple polyethylene film wrap.

Permanent marking on each joint of pipe shall include the following at intervals of not more than 5 feet:

Nominal pipe size and OD base (e.g., 4 CIPS).

Type of plastic material (e.g., PVC 12454~~B~~).

Standard Dimension Ratio and the pressure rating in psi for water at 73 F (e.g., SDR 18, 150 psi).

AWWA designation with which the pipe complies (e.g., AWWA C-900).

Manufacturer's name or code and the National Sanitation Foundation (NSF) mark.

5. Tracer Tape

Inductive Tracer Detection Tape shall be placed directly above the centerline of all non-metallic pipe a minimum of 12 inches below subgrade or, in areas outside the limits of pavement, a minimum of 18 inches below finished grade. The tracer tape shall be encased in a protective, inert, plastic jacket and color coded according to American Public Works Association Uniform Color Code. Except for minimum depth of cover, the tracer tape shall be placed according to manufacturer's recommendations. Manufacturers must be listed on SPL WW-597.

(l) Polyvinyl Chloride (PVC) Pipe (Nonpressure) and Fittings

1. General

PVC sewer and wastewater pipe and fittings 6 through 15 inch diameter shall conform to ASTM D 3034. Pipe shall have minimum cell classification of 12364 or 12454. Fittings shall have cell classification of 12454 or 13343. Pipe stiffness shall be at least 115 psi as determined by ASTM D 2412. Pipe manufacturers shall be on SPL WW-227, and fitting manufacturers shall be on SPL WW-227B.

PVC sewer and wastewater pipe and fittings 18 through 27 inch diameter shall conform to ASTM F 679. Pipe shall have minimum cell classification of 12364 or 12454. Pipe stiffness shall be at least 72 psi as determined by ASTM D 2412. Pipe manufacturers shall be on SPL WW-227A, and fitting manufacturers shall be on SPL WW-227B.

***Pipe with a whitened exterior (fading of color) that was manufactured more than two (2) years before the proposed installation date shall be rejected.***

2. Joints

   PVC pipe and fitting shall have elastomeric gasket joints conforming to ASTM D 3212. Gaskets shall conform to ASTM F 477.

3. Pipe Markings

   Pipe meeting ASTM D 3034 shall have permanent marking on the pipe that includes the following at intervals of not more than 5 feet:

   Manufacturer's name and/or trademark and code.

   Nominal pipe size.

   PVC cell classification per ASTM D 1784.

   The legend "SDR-_ _ PVC Sewer Pipe" (SDR 26, 23.5. or less is required)

   The designation "ASTM D 3034"

   Pipe meeting ASTM F 679 shall have permanent marking that includes the following at intervals of not more than 5 feet:

   Manufacturer's name or trademark and code

   Nominal pipe size

   PVC cell classification per ASTM D 1784

   Pipe stiffness designation "PS _ _ PVC Sewer Pipe" (PS of at least 72 is required

   The designation "ASTM F 679"

4. Fitting Markings

   Fittings meeting ASTM D 3034 shall have permanent marking that includes the following:

   Manufacturer's name or trademark

   Nominal size

   The material designation "PVC"

   The designation, "ASTM F 679"

   Fittings meeting ASTM F 679 shall have permanent marking that includes the following:

   Manufacturer's name or trademark and code

   Nominal size

   The material designation "PVC"

   The designation "ASTM F 679"

5. Tracer Tape

   Inductive Tracer Detection Tape shall be placed directly above the centerline of all non-metallic pipe a minimum of 12 inches below subgrade or, in areas outside the limits of pavement, a minimum of 18 inches below finished grade. The tracer tape shall be encased in a protective, inert, plastic jacket and color coded according to American Public Works Association Uniform Color Code. Except for minimum depth of cover, the tracer tape shall be placed according to manufacturer's recommendations. Manufacturers must be listed on SPL WW-597.

## 510.3 Construction Methods

(1) General

Prior to commencing this Work, all erosion control and tree protection measures required shall be in place and all utilities located and protected as set forth in "General Conditions". Clearing the site shall conform to Item No. 102S, "Clearing and Grubbing". Maintenance of environmental quality protection shall comply with all requirements of "General Conditions" and Item No. 601S, "Salvaging and Placing Topsoil".

The Contractor shall Work such that a reasonable minimum of disturbance to existing utilities will result. Particular care shall be exercised to avoid the cutting or breakage of all existing utilities. If at any time the Contractor's operations damage the utilities in place, the Contractor shall immediately notify the owner of the utility to make the necessary repairs. When active wastewater sewer lines are cut in the trenching operations, temporary flumes shall be provided across the trench while open and the lines shall be restored when the backfilling has progressed to the original bedding lines of the sewer so cut.

The Contractor shall inform utility owners sufficiently in advance of the Contractor's operations to enable such utility owners to reroute, provide temporary detours or to make other adjustments to utility lines in order that the Contractor may Work with a minimum of delay and expense. The Contractor shall cooperate with all utility owners concerned in effecting any utility adjustments necessary and shall not hold the City liable for any expense due to delay or additional Work because of conflicts arising from existing utilities.

The Contractor shall do all trenching in accordance with the provisions and the directions of the E/A as to the amount of trench left unfilled at any time. All excavation and backfilling shall be accomplished as indicated and in compliance with State Statutes.

Where excavation for a pipe line is required in an existing City street, ~~a street cut permit~~ ***an excavation permit*** is required and control of traffic shall be as indicated in accordance with the Texas Manual on Uniform Traffic Control Devices.

Wherever existing utility branch connections, sewers, drains, conduits, ducts, pipes or structures present obstructions to the grade and alignment of the pipe, they shall be permanently supported, removed, relocated or reconstructed by the Contractor through cooperation with the owner of the utility, structure or obstruction involved. In those instances where their relocation or reconstruction is impractical, a deviation from line and grade will be ordered by the E/A and the change shall be made in the manner directed.

Adequate temporary support, protection and maintenance of all underground and surface utility structures, drains, sewers and other obstructions encountered in the progress of the Work shall be furnished by, and at the expense of, the Contractor and as approved by the E/A.

Where traffic must cross open trenches, the Contractor shall provide suitable bridges in conformance with Standard 804S-4. Adequate provisions shall be made for the flow of sewers; drains and watercourses encountered during construction and any structures, which may have been disturbed, shall be satisfactorily restored upon completion of Work.

When rainfall or runoff is occurring or is forecast by the U.S. Weather Service, the Contractor shall not perform or attempt any excavation or other earth moving Work in or near the flood plain of any stream or watercourse or on slopes subject to erosion or runoff, unless given specific approval by the E/A. When such conditions delay the Work, an extension of time for working day contracts will be allowed in accordance with "General Conditions".

(2) Water Line/New Wastewater Line Separation

Separation between water, reclaimed water, and wastewater lines shall be provided as shown in the Drawings.

Crossings of water, reclaimed water, and wastewater lines shall conform to details in the Drawings.

Wastewater manholes within 9 feet of water and reclaimed water lines shall be made watertight according to details in the Drawings.

(3) Utility and Storm Sewer Crossings

When the Contractor installs a pipe that crosses under a utility or storm sewer structure and the top of the pipe is within 18 inches of the bottom of the structure, the pipe shall be backfilled as shown in the Drawings. When the Contractor installs a pipe that crosses under a utility or storm sewer structure that is not shown in the Drawings, the pipe shall be backfilled as directed by the Engineer. Payment for backfilling pipe at utility or storm sewer structures not shown in the Drawings shall be by Change Order.

(4) Trench Excavation

Excavation in a paved street shall be preceded by saw cutting completely through any asphaltic cement concrete or Portland cement concrete surface, base, or subbase to the underlying subgrade. This requirement shall not apply to excavations made with trenching machines that use a rotating continuous belt or chain for cutting and removing of material.

Underground piped utilities shall be constructed in an open cut in accordance with Federal regulations, applicable State Statutes conforming to Item No. 509S, "Excavation Safety Systems" and with a trench width and depth described below. When pipe is to be constructed in fill above the natural ground, Contractor shall construct embankment to an elevation not less than one foot above the top of the pipe, after which trench is excavated. Required vertical sides shall be sheeted and braced as indicated to maintain the sides of the required vertical excavation throughout the construction period. Adequacy of the design of sheeting and bracing shall be the responsibility of the Contractor's design professional. The Contractor shall be responsible for installation as indicated. After the pipe has been laid and the backfill placed and compacted to 12 inches above the top of the pipe, any sheeting, shoring and bracing required may be removed with special care to ~~insure~~ ***ensure*** that the pipe is not disturbed. As each piece of sheeting is removed, the space left by its removal must be thoroughly filled and compacted with suitable material and provisions made to prevent the sides of the trench from caving until the backfill has been completed. Any sheeting left in place will not be paid for and shall be included in the unit price bid for pipe.

(5) Trench Width

Trenches for water, reclaimed, and wastewater lines shall have a clear width on each side beyond the outside surfaces of the pipe bell or coupling of not less than 6 inches nor more than 12 inches.

Trenches for Storm Sewers up to 42 inches shall have a width of 1 foot on each side beyond the outside surfaces of the pipe. Pipes more than 42 inches shall have a trench width not to exceed 18 inches on each side beyond the outside surfaces of the pipe.

If the trench width within the pipe zone exceeds this maximum, the entire pipe zone shall be refilled with approved backfill material, thoroughly compacted to a minimum of 95 percent of maximum density as determined by TxDOT Test Method Tex-114-E and then re-excavated to the proper grade and dimensions. Excavation along curves and bends shall be so oriented that the trench and pipe are approximately centered on the centerline of the curve, using short lengths of pipe and/or bend fittings if necessary.

1. For all utilities to be constructed in fill above natural ground, the embankment shall first be constructed to an elevation not less than 1 foot above the top of the utility after which excavation for the utility shall be made.

(6) Trench Depth and Depth of Cover

All pipe and in-line appurtenances shall be laid to the grades indicated. The depth of cover shall be measured from the established finish grade, natural ground surface, subgrade for staged construction, street or other permanent surface to the top or uppermost projection of the pipe.

(a) Where not otherwise indicated, all potable/reclaimed water piping shall be laid to the following minimum depths:

1. Potable/reclaimed water piping installed in undisturbed ground in easements of undeveloped areas, which are not within existing or planned streets, roads or other traffic areas shall be laid with at least 36 inches of cover.

2. Potable/reclaimed water piping installed in existing streets, roads or other traffic areas shall be laid with at least 48 inches of cover below finish grade.

3. Unless approved by the E/A, installation of potable/reclaimed water piping in proposed new streets will not be permitted until paving and drainage plans have been approved and the roadway traffic areas excavated to the specified or standard paving subgrade, with all parkways and sidewalk areas graded according to any applicable provisions of the drainage plans or sloped upward from the curb line to the right-of-way line at a minimum slope of ¼ inch per foot. Piping and appurtenances installed in such proposed streets shall be laid with at least 36 inches of cover below the actual subgrade.

(b) Where not otherwise indicated, all wastewater piping shall be laid to the following minimum depths:

1. Wastewater piping installed in natural ground in easements or other undeveloped areas, which are not within existing or planned streets, roads or other traffic areas shall be laid with at least 42 inches of cover.

2. Wastewater piping installed in existing streets, roads or other traffic areas shall be laid with at least 66 inches of cover.

~~3. Wastewater piping installed in such proposed streets shall be laid with at least 48 inches of cover below the actual subgrade.~~

(7) Classification of Excavation

Excavation will not be considered or paid for as a separate item of Work, so excavated material will not be classified as to type or measured as to quantity. Full payment for all excavation required for the construction shall be included in the various unit or lump sum Contract prices for the various items of Work installed, complete in place. No extra compensation, special treatment or other consideration will be allowed due to rock, pavement, caving, sheeting and bracing, falling or rising water, working under and in the proximity of trees or any other handicaps to excavation.

(8) Dewatering Excavation

Underground piped utilities shall not be constructed or the pipe laid in the presence of water. All water shall be removed from the excavation prior to the pipe placing operation to ~~insure~~ ***ensure*** a dry firm granular bed on which to place the underground piped utilities and shall be maintained in such unwatered condition until all concrete and mortar is set. Removal of water may be accomplished by bailing, pumping or by a well-point installation as conditions warrant.

In the event that the excavation cannot be dewatered to the point where the pipe bedding is free of mud, a seal shall be used in the bottom of the excavation. Such seal shall consist of Class B concrete, conforming to Item No. 403, "Concrete for Structures", with a minimum depth of 3 inches.

(9) Trench Conditions

Before attempting to lay pipe, all water, slush, debris, loose material, etc., encountered in the trench must be pumped or bailed out and the trench must be kept clean and dry while the pipe is laid and backfilled. Where needed, sump pits shall be dug adjoining the trench and pumped as necessary to keep the excavation dewatered.

Backfilling shall closely follow pipe laying so that no pipe is left exposed and unattended after initial assembly. All open ends, outlets or other openings in the pipe shall be protected from damage and shall be properly plugged and blocked watertight to prevent the entrance of trench water, dirt, etc. The interior of the pipeline shall at all times be kept clean, dry and unobstructed.

Where the soil encountered at established footing grade is a quicksand, saturated or unstable material, the following procedure shall be used unless other methods are indicated:

All unstable soils shall be removed to a depth of a minimum 2 feet below bottom of piped utility or as required to stabilize the trench foundation. Such excavation shall be carried out for the entire trench width.

All unstable soil so removed shall be replaced with a concrete seal, foundation rock or coarse aggregate materials placed across the entire trench width in uniform layers not to exceed 6 inches, loose measure and compacted by mechanical tamping or other means which shall provide a stable foundation for the utility.

Forms, sheathing and bracing, pumping, additional excavation and backfill required in unstable trench conditions shall be included in the unit price bid for pipe.

(10) Blasting

All blasting shall conform to the provisions of the "General Conditions" and/or "Public Safety and Convenience".

(11) Removing Old Structures

When out of service masonry structures or foundations are encountered in the excavation, such obstructions shall be removed for the full width of the trench and to a depth of 1 foot below the bottom of the trench. When abandoned inlets or manholes are encountered and no plan provision is made for adjustment or connection to the new sewers, such manholes and inlets within the construction limits shall be removed completely to a depth 1 foot below the bottom of the trench. In each instance, the bottom of the trench shall be restored to grade by backfilling and compacting by the methods provided above. Where the trench cuts through storm or wastewater sewers which are known to be abandoned, these sewers shall be cut flush with the sides of the trench and blocked with a concrete plug in a manner satisfactory to the E/A. When old structures are encountered, which are not visible from the existing surface and are still in service, they shall be protected and adjusted as required to the finished grade.

(12) Lines and Grades

Grades, lines and levels shall conform to the General Conditions and/or "Grades, Lines and Levels". Any damage to the above by the Contractor shall be re-established at the Contractor's expense. The Contractor shall furnish copies of all field notes and "cut sheets" to the City.

The location of the lines and grades indicated may be changed only by direction of the E/A. It is understood that the Contractor will be paid for Work actually performed on the basis of the unit Contract prices and that the Contractor shall make no claim for damages or loss of anticipated profits due to the change of location or grade.

All necessary ~~batter boards or~~ electronic devices for controlling the Work shall be furnished by, and at the expense of, the Contactor. ~~Batter boards shall be of adequate size material and shall be supported substantially. The boards and all location stakes must be protected from possible damage or change of~~

~~location.~~ The Contractor shall furnish good ***working condition***~~, sound twilled lines~~ ***suitable devices*** for use in achieving lines and grades and the necessary plummets and graduated poles.

The Contractor shall submit to the E/A at least 6 copies of any layout Drawings from the pipe manufacturer for review and approval. The Contractor shall submit the layout Drawings at least 30 days in advance of any actual construction of the project. The E/A will forward all comments of the review to the Contractor for revision. Revisions shall be made and forwarded to the E/A for his acceptance. Prior to commencement of the Project, reviewed layout Drawings will be sent to the Contractor marked for construction.

Should the Contractor's procedures not produce a finished pipe placed to grade and alignment, the pipe shall be removed and relayed and the Contractors procedures modified to the satisfaction of the E/A. No additional compensation shall be paid for the removal and relaying of pipe required above.

(13) Surplus Excavated Materials

Excess material or material which cannot be made suitable for use in embankments will be declared surplus by the E/A and shall become the property of the Contractor to dispose of off site at a permitted fill site, without liability to the City or any individual. Such surplus material shall be removed from the Work site promptly following the completion of the portion of the utility involved.

(14) Pipe Bedding Envelope

Pipe shall be installed in a continuous bedding envelope of the type shown on the drawings or as described herein. The envelope shall extend the full trench width, to a depth of at least 6 inches (150 mm) below the pipe and to a depth of the springline ***of rigid concrete pipe or 1 inch above the top of pipe for flexible corrugated metal pipe*** of storm water pipe and at least 12 inches (300 mm) above water, reclaimed, and wastewater pipe.

(a) Standard Bedding Materials

| USE/PIPE MATERIAL | Cement Stabilized Backfill | Natural or Mf'd Sand | Pea Gravel | PIPE BEDDING STONE | | | |
|---|---|---|---|---|---|---|---|
| | | | | Uncrushed Gravel | Crushed Gravel | Crushed Stone | Stone Screenings |
| **WATER and RECLAIMED WATER** | | | | | | | |
| Welded Steel | X | | | | | X | |
| Service Tubing ¾" to 2½" | | X | X | | | | X |
| **WATER and RECLAIMED WATER (Ductile Iron)** | | | | | | | |
| Up to 15 Inch ID | | X | X | X | | | X |
| Larger Than 15 Inch ID | | | X | X | | | |
| **WATER and RECLAIMED WATER (PVC only) and WASTEWATER** | | | | | | | |
| Up to 15 Inch ID | | X | X | X | X | X | X |
| Larger Than 15 Inch ID | | | X | X | X | X | |
| **STORMWATER** | | | | | | | |
| Concrete | | X | X | X | X | X | X |
| Metal | | X | X | X | | | X |

(b) General requirements and limitations governing bedding selection.

(1) Crushed gravel or crushed stone shall not be used with polyethylene tubing or polyethylene film wrap.

(2) Uncrushed gravel may be used with polyethylene film wrap in trenches up to 6 feet deep and in deeper trenches where ample trench width, a tremmie, or conditions will allow controlled placement of the gravel without damaging the polyethylene wrap.

(3) Bedding shall be placed in lifts not exceeding 8 inches loose thickness and compacted thoroughly to provide uniform support for the pipe barrel and to fill all voids around the pipe.

(4) Pea Gravel or bedding stone shall be used in blasted trenches.

(c) Requirements to prevent particle migration.

Bedding material shall be compatible with the materials in the trench bottom, walls and backfill so that particle migration from, into or through the bedding is minimized. The E/A may require one or more of the following measures to minimize particle migration: use of impervious cut-off collars; selected bedding materials, such as pea gravel or bedding stone mixed with sand; filter fabric envelopment of the bedding; cement stabilized backfill; or other approved materials or methods. Measures to minimize particle migration will be shown on the Drawings or designated by the E/A, and, unless provisions for payment are provided in the contract documents, the cost of these measures shall be agreed by change order. The following limitations shall apply.

(1) Sand, alone, shall not be used in watercourses, in trenches where groundwater is present, or in trenches with grades greater than 5 percent.

(2) Pea gravel or bedding stone, alone, shall not be used in the street right-of-way within 5 feet of subgrade elevation in trenches that are 3 feet or wider.

(3) Each gravel or bedding stone, alone, shall not be used where the trench bottom, sides, or backfill is composed of non-cementitious, silty or sandy soils having plasticity indices less than 20, as determined by the E/A.

(4) Sand, alone, shall not be used for installation of concrete storm water pipe unless the bedding envelope is wrapped with a geotextile membrane and the joints of the stormdrain conduit are wrapped to prevent the migration of fines into the bedding envelope and into the stormdrain conduit.

(5) For concrete storm water pipe, if pea gravel, uncrushed gravel, crushed gravel, crushed stone, or combination thereof is used for pipe bedding material, a geotextile filter fabric shall be placed around the perimeter of the joint.

(15) Laying Pipe

No pipe shall be installed in the trench until excavation has been completed, the bottom of the trench graded and the trench completed as indicated.

Laying of corrugated metal pipes on the prepared foundation shall be started at the outlet end with the separate sections firmly joined together, with outside laps of circumferential joints pointing upstream and with longitudinal laps on the sides. Any metal in joints, which ~~is~~ ***are*** not protected by galvanizing, shall be coated with suitable asphaltum paint. Proper facilities shall be provided for hoisting and lowering the sections of pipe into the trench without damaging the pipe or disturbing the prepared foundation and the sides of the trench. Any pipe which is not in alignment or which shows any undue settlement after laying or damage, shall be taken up and re-laid without extra compensation.

Multiple installations of corrugated pipe or arches shall be laid with the centerlines of individual barrels parallel. When not otherwise indicated, clear distances of 2 feet between outer surfaces of adjacent pipes shall be maintained.

No debris shall remain in the drainways or drainage structures.

All recommendations of the manufacturer shall be carefully observed during handling and installation of each material. Unless otherwise indicated, all materials shall be delivered to the project by the manufacturer or agent and unloaded as directed by the Contractor. Each piece shall be placed facing the proper direction near to where it will be installed.

The interior of all pipe, fittings and other accessories shall be kept free from dirt and foreign matter at all times and stored in a manner that will protect them from damage. Stockpiled materials shall be stacked so as to minimize entrance of foreign matter.

The interior of all pipeline components shall be clean, dry and unobstructed when installed.

Piping materials shall not be skidded or rolled against other pipe, etc. and under no circumstances shall pipe, fittings or other accessories be dropped or jolted.

During handling and placement, materials shall be carefully observed and inspected and any damaged, defective or unsound materials shall be marked, rejected and removed from the job site. Minor damage shall be marked and repaired in a manner satisfactory to the E/A. Joints, which have been placed, but not joined, backfilled, etc., shall be protected in a manner satisfactory to the E/A.

(22) Pipe Anchorage, Support and Protection

Pressure pipeline tees, plugs, caps and bends exceeding 22½ degrees; other bends as directed shall be securely anchored by suitable ***methods as defined in the construction documents*** ~~concrete thrust blocking or by approved metal harness~~. Unless otherwise indicated, on 24 inch or larger piping, all bends greater than 11 ¼ degrees shall be anchored as described herein.

Storm sewers on steep grades shall be lugged as indicated.

(a) Concrete Thrust Blocking

Concrete for use as reaction or thrust blocking shall be Class B conforming to Item No. 403, "Concrete for Structures".

Concrete blocking shall be placed between solid ground and the fitting to be anchored. The area of bearing on the pipe and on the ground shall be as indicated or directed by the E/A. The blocking shall, unless otherwise indicated, be so placed that the pipe, fittings and joints will be accessible for repair.

The trench shall be excavated at least 6 inches outside the outermost projections of the pipe or appurtenance and the trench walls shaped or undercut according to the detail Drawings or as required to provide adequate space and bearing area for the concrete.

The pipe and fittings shall be adequately weighted and laterally braced to prevent floating, shifting or straining of the pipeline while the concrete is being placed and taking initial set. The Contractor shall be solely responsible for the sufficiency of such restraints.

(b) Metal Thrust Restraint

Fabricated thrust restraint systems such as those described below may be approved for use instead of concrete blocking. To obtain approval, the project Drawings must include sufficient drawings, notes, schedules, etc., to assure that the proposed restraints as installed will be adequate to prevent undesirable movement of the piping components. Such restraint systems may only be used where and as specifically detailed and scheduled on approved Project Drawings.

1. Thrust Harness

A metal thrust harness of tie rods, pipe clamps or lugs, turnbuckles, etc., may be approved. All carbon steel components of such systems, including nuts and washers, shall be hot-dip galvanized; all other members shall be cast ductile iron. After installation, the entire assembly shall be wrapped with 8-mil polyethylene film, overlapped and taped in place with duct tape to form a continuous protective wrap.

2. Restrained Joints

Piping or fitting systems utilizing integral mechanically restrained joints may be approved. All components of such systems shall be standard manufactured products fabricated from cast ductile iron, hot-dip galvanized steel, brass or other corrosion resistant materials and the entire assembly shall be protected with a continuous film wrap as described for 1. above. Manufacturers of pipe with restrained joints integral to the pipe shall be listed on SPL WW-27F. All pipe and fitting systems with restrained joints shall be identified by applying an adhesive-backed warning tape to the top of the pipe and for the full length of the pipe, regardless of the type of pipe. For plastic pipes the warning tape shall be applied directly to the top of the pipe. For metal pipes and fittings the warning tape shall be applied to the top of the polyethylene film wrap. The warning tape shall conform to 510.2(8)(b)5.

Location, configuration and description of such products shall be specifically detailed on the Drawings. (Add-on attachments such as retainer glands, all-thread rods, etc., are not acceptable.)

(c) Concrete Encasement, Cradles, Caps and Seals

When trench foundation is excessively wet or unstable or installation of water or wastewater pipe will result in less than 30 inches of cover, Contractor shall notify E/A. E/A may require Contractor to install a concrete seal, cradle, cap, encasement or other appropriate action.

All concrete cap, etc., shall be continuous and begin and end within 6 inches of pipe joints. Concrete cap, cradle and encasement shall conform to ~~City of Austin~~ ***COA*** Standard ~~No.~~ 510S-1, "Concrete Trench Cap". The pipe shall be well secured to prevent shifting or flotation while the concrete is being placed.

(d) Anchorage Bulkheads

Concrete bulkheads keyed into the undisturbed earth shall be placed as indicated to support and anchor the pipe and/or backfill against end thrust, slippage on slopes, etc. Concrete material and placement shall be Class A, Item No. 403, "Concrete for Structures".

(e) Trench Caps, Concrete Rip-Rap and Shaped Retards

Where called for by the Contract or as directed by the E/A, concrete trench caps, concrete rip-rap and/or shaped retards shall be placed as detailed by the Drawings as protection against erosion. Concrete material and placement shall be Class B, Item No. 403, "Concrete for Structures".

(23) Wastewater Connections

(a) Connections to Mains 12 Inches and Smaller

All branch connections of new main lines shall be made by use of manholes.

Service stubs shall be installed as indicated. Minimum grade shall be 1 percent downward to main and minimum cover shall be 4½ feet at the curb. Standard plugs shall be installed in the dead end before backfilling.

Where a service connection to a main 12 inches or smaller is indicated, a wye, tee or double wye shall be installed.

Where a service connection to a main 15 inches or larger is indicated, a field tap may be made with the pipes installed crown to crown. The tap should be made conforming to the pipe manufacturer's recommendations with the E/A's approval.

Where not otherwise indicated, (wastewater) service connections shall be installed so that the outlet is at an angle of not more than 45 degrees above horizontal at the main line.

(b) Connections to the Existing System

Unless otherwise specified by the E/A, all connections made to existing mains shall be made at manholes with the crown of the inlet pipe installed at the same elevation as the crown of the existing pipe. Service stubs installed on the existing system shall be installed by use of tapping saddles unless otherwise approved by the E/A. Extreme care shall be exercised to prevent material from depositing in the existing pipe as the taps are being made.

When connections to existing mains are made, a temporary plug approved by the E/A must be installed downstream in the manhole to prevent water and debris from entering the existing system before Final Completion. These plugs shall be removed after the castings are adjusted to finish grade or prior to Final Completion.

(c) Connecting Existing Services to New Mains

Where wastewater services currently exist and are being replaced from the main to the property line, those services shall be physically located at the property line prior to installing any new mains into which the services will be connected. Where wastewater services currently exist but are not being replaced to the property line, those services shall be physically located at the point of connection between the new and existing pipes prior to installing any new mains into which the services will be connected.

(24) Potable or Reclaimed Water System Connections

All necessary connections of new piping or accessories to the existing potable or reclaimed water system shall be made by, and at the expense of, the Contractor. To minimize any inconvenience from outages, the Contractor shall schedule all such connections in advance and such schedule must be approved by the E/A before beginning any Work. ***When cutting existing water mains, the contractor shall ensure the existing pipe shall not be cut within 3 feet of an existing pipe joint. If a pipe joint exists within 3 feet, then adjacent pipe joint shall be removed and new pipe and approved sleeve installed in its place.***

(a) Shutoffs

The City will make all shutoffs on existing potable or reclaimed water mains. The Contractor shall be required to notify the Owner's Representative in writing a least twenty five (25) Calendar Days prior to the anticipated date for a wet-connection. The Owner's Representative is defined as the City Inspector. The Owner's Representative will notify any affected utility customers at least 48 hours prior to the shutoff. ~~Austin Water (~~AW~~)~~ will make the shutoff after ensuring that all appropriate measures have been taken to protect the potable or reclaimed water system, customers and employees.

The City will operate all valves to fill existing mains. Where a newly constructed main has not been placed in service and has only one connection to the potable or reclaimed system, the Contractor may operate one valve to fill the main after approval has been obtained from AW. The operation of the valve is to be conducted under the immediate supervision of the Owner's Representative.

Water for the Work shall be metered and furnished by the Contractor in accordance with Section 01500 of the Standard Contract Documents.

(b) Wet Connections to Existing Potable or Reclaimed Water System

***A wet connection is required when connecting a new main to an existing main by cutting in a new MJ ductile iron tee, fitting or gate valve.***

The Contractor shall make all wet connections called for by the Contract or required to complete the Work. Two connections to an existing line performed during the same shutout, at the same time and at a distance less than 50 linear feet apart, will be considered one wet connection. Two connections to an existing line performed during the same shutout, at the same time and at a distance equal to, or greater than 50 linear feet will be considered two wet connections. A wet

connection shall include draining and cutting into existing piping and connecting a new pipeline or other extension into the existing pressure piping, forming an addition to the potable or reclaimed water transmission and distribution network.

The Contract price for wet connections shall be full payment for all necessary shutoffs, excavation, removing plugs and fittings, pumping water to drain the lines, cutting in new fittings, blocking and anchoring piping, bedding and backfilling, placing the lines and service and all site cleanup.

No water containing detectable amounts of chlorine may be drained, released or discharged until specific planning and appropriate preparations to handle, dilute and dispose of such chlorinated water are approved in advance by the City and the disposal operations will be witnessed by an authorized representative from the City.

(c) Pressure Taps to Existing Potable or Reclaimed Water System

The Contractor shall make all pressure taps called for by the Contract Documents or required to complete the Work. A pressure tap shall consist of connecting new piping to the existing potable or reclaimed water system by drilling into the existing pipe while it is carrying water under normal pressure without taking the existing piping out of service.

Unless otherwise provided by the Contract, the Contractor shall, at the Contractor's expense, perform all necessary excavation, furnish and install the tapping sleeve, valve and accessories, provide the tapping machine, drill the tap and shall block, anchor and backfill the piping, valve and all accessories, place the new piping in service and perform all site cleanup. When the City makes the tap, City forces are not obligated or expected to perform any Work except to provide tapping machine and drill the actual hole. If City crews are to make the tap, fiscal arrangements must be made in advance at the Taps Office, Waller Creek Center, 625 East 10th Street.

If a private Contractor makes the tap, an AW Inspector must be present. "Size on size" taps will not be permitted, unless made by use of an approved full bodied mechanical joint tapping sleeve. Concrete blocking shall be placed behind and under all tap sleeves 24 hours prior to making the ~~wet~~***pressure*** tap.

***Pressure taps shall be preformed by Austin Water approved Contractors and requires the use of approved SPL listed tapping sleeves.***

(d) Service Connections

Service connection taps into PVC or AC pipe or into CI or DI pipe 12 inches or smaller shall be made using either a service clamp or saddle or a tapping sleeve as recommended by the pipe manufacturer and as approved by the E/A. Direct tapping of these pipes will not be permitted.

All potable or reclaimed water service connections shall be installed so that the outlet is at an angle of not more than 45 degrees above horizontal at the main line.

Precautions should be taken to ensure that the tapping saddle or sleeve is placed on the pipe straight to prevent any binding or deformation of the PVC pipe. The mounting chain or U-bolt strap must be tight.

Tapping shall be performed with a sharp shell type cutter so designed that it will smoothly penetrate heavy walled PVC DR14 and 200 psi AC and will retain and extract the coupon from the pipe.

(25) Backfilling

(a) General

Special emphasis is placed upon the need to obtain uniform density throughout the backfill material. The maximum lift of backfill shall be determined by the compaction equipment selected and in no case shall it exceed 18 inches loose measurement.

No heavy equipment, which might damage pipe, will be allowed over the pipe until sufficient cover has been placed and compacted. All internal pipe bracing installed or recommended by the manufacturer shall be kept in place until the pipe bedding and trench backfill have been completed over the braced pipe section. Testing of the completed backfill in streets and under and around structures shall meet the specified density requirements. Initial testing shall not be at Contractor's expense and shall conform to the "General Conditions."

(b) General Corrugated Metal Pipe

After the corrugated metal pipe structure has been completely assembled on the proper line and grade and headwalls constructed where indicated; selected material free from rocks over 8 inches in size from excavation or borrow, as approved by the E/A, shall be placed along both sides of the completed structures equally, in uniform layers not exceeding 6 inches in depth (loose measurement), sprinkled if required and thoroughly compacted between adjacent structures and between the structures and the sides of the trench.

Backfill material shall be compacted to the same density requirements as indicated for the adjoining sections of embankment in accordance with the governing specifications thereof. Above the ¾ point of the structure, the fill shall be placed uniformly on each side of the pipe in layers not to exceed 12 inches, loose measure.

Prior to adding each new layer of loose backfill material, until a minimum of 12 inches of cover is obtained over the crown of the pipe, an inspection will be made of the inside periphery of the corrugated metal structure to determine if any floating, local or unequal deformation has occurred as a result of improper construction methods.

(c) Backfill Materials

The Engineer or designated representative may approve any of the following well graded materials as backfill:

1. Select trench material
2. Sand
3. Crushed rock cuttings
4. Rock cuttings
5. Foundation Rock
6. Blasted material with fines and rock
7. Cement stabilized material
8. Borrow

Within the 100-year flood plain, sand will not be permitted for backfilling. The Engineer or designated representative will approve the topsoil for areas to be seeded or sodded.

(d) Backfill in Street Right-of-Way

Placement of backfill under existing or future pavement structures and within 2 feet of any structures shall be compacted to the specified density using any method, type and size of equipment, which will produce the specified compaction without damaging the pipe or bedding. Placement of backfill greater than 2 feet beyond structures in right-of-way shall conform to (g) below.

The thickness of lifts, prior to compaction, shall depend upon the type of sprinkling and compacting equipment used and the test results thereby obtained. Prior to and in conjunction with the compaction operation, each lift shall be brought to the moisture content necessary to obtain the specified density and shall be placed in a uniform thickness to ensure uniform compaction over the entire lift. Testing for density shall be in accordance with Test Method Tex-114-E and Test Method Tex-115-E.

It is highly desirable that the backfill lifts be placed in a flat (or level) configuration; however when approved by the Engineer or designated representative, the backfill lifts may be placed at gradients (percent of vertical rise or fall to horizontal run) that do not exceed 30%.

The proposed gradient for each lift or series of lifts shall be established based on the capabilities of the equipment proposed to attain the required compaction.

Each lift of backfill must provide the density as specified herein. Swelling soils (soils with a minimum Liquid Limit of 50, more than 50% passing a #200 sieve and a plasticity index greater than 22) shall be sprinkled as required to provide not less than optimum moisture nor more than 2 percent over optimum moisture content and compacted to the extent necessary to provide not less than 95 percent nor more than 102 percent of the density as determined in accordance with Test Method Tex-114-E. Non-swelling soils shall be sprinkled as specified and compacted to the extent necessary to provide not less than 95 percent of the density as determined in accordance with Test Method Tex-114-E.

After each lift of backfill is complete, tests may be made by the Engineer or designated representative. If the material fails to meet the density indicated, the course shall be reworked as necessary to obtain the indicated compaction and the compaction method shall be altered on subsequent Work to obtain indicated density.

At any time, the Engineer or designated representative may order proof rolling to test the uniformity of compaction of the backfill lifts. All irregularities, depressions, weak or soft spots that develop shall be corrected immediately by the Contractor.

If the backfill, due to any reason, loses the specified stability, density or finish before the pavement structure is placed, it shall be recompacted and refinished at the sole expense of the Contractor. Excessive loss of moisture in the subgrade shall be prevented by sprinkling, sealing or covering with a subsequent backfill layer or granular material. Excessive loss of moisture shall be construed to exist when the subgrade soil moisture content is more than 4 percent below the optimum of compaction ratio density. Backfill shall be placed from the top of the bedding material to the existing grade, base course, subgrade or as specified. The remainder of the street backfill shall either be Flexible Base, Concrete or Hot Mix Asphalt Concrete as specified on the drawings or replacement "in kind" to the surface of the materials originally removed for placement of the pipe.

(e) Backfill in County Street or State Highway Right-of-Way

All Work within the right-of-way shall meet the requirements of (d) above, as a minimum and shall meet the requirements of the permit issued by the County when their requirements are more stringent. Prior to the start of construction, the Contractor shall be responsible for contacting the appropriate TxDOT office or County Commissioner's Precinct Office and following the operating procedures in effect for utility cut permits and pavement repair under their jurisdiction. Approval for all completed Work in the State or County right-of-way shall be obtained from the appropriate Official prior to final payment by the Owner.

(f) Backfill in Railroad Right-of-Way

All Work within the railroad right-of-way shall meet the requirements of (d) above, as a minimum and shall meet the requirements of the permit issued by the Railroad Owner when their

requirements are more stringent. Approval for all completed Work in the railroad right of way shall be obtained from the Railroad prior to Final Completion.

(g) Backfill in Easements

Where not otherwise indicated, Contractor may select whatever methods and procedures may be necessary to restore entire Work area to a safe, useful and geologically stable condition with a minimum density of 85 percent or a density superior to that prior to construction.

In and near flood plain of all streams and watercourses, under or adjacent to utilities, structures, etc. all backfill shall be compacted to a density of not less than 95 percent conforming to TxDOT Test Method Tex-114-E, unless otherwise directed by E/A.

All soil areas disturbed by construction shall be covered with top soil and seeded conforming to Item No. 604, "Seeding for Erosion Control". All turf, drainways and drainage structures shall be constructed or replaced to their original condition or better. No debris shall remain in the drainways or drainage structures.

(h) Temporary Trench Repair/Surfacing

If details of temporary trench repair/surfacing are not provided in the contract documents, the Contractor shall submit for approval of the E/A (1) a plan for temporary trench repair for areas that will be open to traffic but will be excavated later for full depth repair, and (2) a proposed method for covering trenches to maintain access to properties. The temporary surfacing shall afford a smooth riding surface and shall be maintained by the Contractor the entire time the temporary surface is in place.

(i) Permanent Trench Repair

The Contractor shall install permanent trench repairs conforming to details in the drawings.

(26) Quality Testing for Installed Pipe

(g) Inspection of Installed Storm Drain Conduits

(1) General

All storm drain conduits (pipe and box culvert) shall be inspected for conformance to the requirements of this specification. Smart Housing, low/moderate income housing, and projects that are 100-percent privately funded are exempt from the cost of the initial video inspection. All deficiencies revealed by inspection shall be corrected. Video re-inspection meeting the requirements of this specification shall be provided at the Contractor's expense to show that deficiencies have been corrected satisfactorily. Further, the contractor shall provide video in complete segments (manhole to manhole) versus specific deficiency locations.

Projects that are not exempt from the cost of the initial video inspection are also subject to the following constraints:

- All inspectors utilized by the Contractor for video inspection shall be NASSCO-PACP certified for a minimum of 3 years.
- The Contractor will be required to inspect, assess, and record the condition of the storm drain pipe using National Association of Sewer Service Companies (NASSCOs) Pipeline Assessment Certification Program (PACP) coding standards.

(2) Video Inspection of Installed Storm Drain Conduits

Contractor shall provide all labor, equipment, material and supplies and perform all operations required to conduct internal closed-circuit television and video recording of all storm drain conduits. Video recording of each storm drain conduit section shall be

conducted after the trench has been backfilled and prior to placement of permanent pavement repairs or permanent pavement reconstruction. The video recording shall be provided to the Owner for review. Contractor shall not place permanent pavement repairs or permanent pavement reconstruction over the storm drain conduit until Owner has reviewed the video and agrees that there are no defects in the storm drain conduit installation shown in the video submitted by the Contractor or shown in any video acquired by the Owner through other means. Placement of permanent pavement repair or permanent pavement reconstruction over the installed storm drain conduit before the Owner acknowledges no defects shall be at the Contractor's risk. Any defects revealed by the video inspection shall be corrected at the Contractor's expense and a new video submitted to the Owner for review prior to acceptance of the conduit.

All video work shall be conducted under the direct full-time supervision of a NASSCO-PACP certified operator.

The conduit inspection camera shall have the capability of panning plus/minus 275 degrees and rotating 360 degrees. The television camera shall be specifically designed and constructed for such use. The camera shall be operative in 100% humidity conditions. Camera shall have an accurate footage counter that displays on the monitor the exact distance of the camera (to the nearest tenth of a foot) from the centerline of the starting manhole or access point. Camera shall have height adjustment so that the camera lens is always centered within plus/minus 10% of the center axis of the conduit being videoed. Camera shall provide a minimum of 460 lines of horizontal resolution and 400 lines of vertical resolution. Camera shall be equipped with a remote iris to control the illumination range for an acceptable picture. Geometrical distortion of the image shall not exceed one percent (1%). The video image produced by each camera shall be calibrated using a Marconi Resolution Chart No. 1 or equivalent.

Lighting for the camera shall be sufficient to allow a clear picture of the entire periphery of the conduit without loss of contrast, flare out of picture or shadowing. A reflector in front of the camera may be required to enhance lighting in dark or large sized conduit. The video camera shall be capable of showing on the digital display the Owner's name, Project name, Contractor name, date, line size and material, conduit identification, and ongoing footage counter. The camera, television monitor, and other components of the video system shall be capable of producing a picture quality satisfactory to the satisfaction of the Owner. The recording of the internal condition of the storm drain conduit shall be clear, accurate, focused and in color. If the recording fails to meet these requirements, the, equipment shall be removed and replaced with equipment that is suitable. No payment will be made for an unsatisfactory recording.

If during video inspection, water is encountered inside the conduit, the conduit shall be dewatered by the Contractor. The storm drain section must be dry. Video recording conducted while the camera is floating is not acceptable unless approved by the Owner.

If during video inspection, debris is encountered that prohibits a proper inspection of the conduit, the Contractor shall remove the debris before proceeding.

All video shall be documented using a data logger and reporting system that are PACP compliant and which use codes as established by the National Association of Sewer Service Companies (NASSCO)s - Pipeline Assessment and Certification Program (PACP).

Computer printed location records shall be kept by the Contractor and shall clearly show the location and orientation of all points of significance such as joints, conduit connections, connections at manholes and inlets, and defects. Copy of all records shall be supplied to the Owner. Noted defects shall be documented as color digital files and color hard copy print-outs. Photo logs shall accompany each photo submitted.

The video recording shall supply a visual and audio record of the storm drain conduits that may be replayed. Video recordings shall include an audio track recorded by the video technician during the actual video work describing the parameters of the storm drain conduit being videoed (i.e. location, depth, diameter, pipe material), as well as describing connections, defects and unusual conditions observed during the video work. Video recording playback shall be at the same speed that it was recorded. Slow motion or stop-motion playback features may be supplied at the option of the Contractor. Once videoed, the ~~CDs/DVDs~~ ***recordings*** shall be labeled and become the property of the Owner. The Contractor shall have all video and necessary playback equipment readily accessible for review by the Owner while the project is under construction.

Post-installation video shall not be completed until all work is completed on a section of storm drain conduit. Post-installation video work shall be completed by the Contractor in the presence of the Owner. The post-installation video work shall be completed to confirm that the storm drain conduits are free of defects. Provide a color video showing the completed work. Prepare and submit video logs providing location of storm drain conduit along with location of any defects. Manhole and inlet work shall be complete prior to post-installation video work.

For post-installation video, exercise the full capabilities of the camera equipment to document the completion and conformance of the storm drain installation work with the Contract Documents. Provide a full 360-degree view of conduit, all joints, and all connections. The camera shall be moved through the storm drain conduit in either direction at a moderate rate, stopping and slowly panning when necessary to permit proper documentation of the conduit condition at each pipe connection, joint, and defect. In no case shall the camera be pulled at a speed greater than 30 feet per minute. Manual winches, power winches, TV cable, and powered rewinds or other devices that do not obstruct the camera view or interfere with proper documentation of the storm drain conditions shall be used to move the camera through the storm drain conduit. When manually operated winches are used to pull the camera through the conduit, telephones or other suitable means of communication shall be set up between the two access points of the conduit being videoed to insure good communication between members of the video crew.

Distance measurements shall be provided to an accuracy of one tenth of a foot.

Video shall be continuous for each storm drain conduit segment. Do not show a single segment on more than one ~~CDs/DVDs~~ ***recordings***, unless specifically allowed by the Owner.

Contractor shall submit to Owner the following:

A. National Association of Sewer Service Companies (NASSCO) Pipeline Assessment and Certification Program (PACP) certification of operators who will be performing video work.

B. ~~Compact Disc (CD) or Digital Video Disc (DVD) of r~~***R***ecording of storm drain conduits (concrete storm water pipe or box culvert) ***shall be provided to Owner in the form of a Compact Disc (CD), Digital Video Disc (DVD), or uploaded to an online file storage location***.

   a. The color ~~CD or DVD~~ ***recordings*** shall include a digital color key map in a format acceptable to the Owner with each segment of storm drain conduit labeled with the appropriate inspection ID on the map.

   b. The file folder for each segment of the storm drain conduit shall have a unique name based on the Owner's approved inspection naming convention and shall contain the following:

i. Video files

ii. Video inspection logs with information coded in accordance with the PACP

iii. Photo logs

iv. A report summarizing the results of the video inspection

v. A proposed method of repair for any defects discovered.

(3) Time commitments from City for projects that are exempt from the cost of the initial video inspection

Projects that are exempt from the cost of the initial video inspection are afforded the following time commitments from the City.

A. Initial inspection - contractor must inform the ~~City of Austin~~ ***COA*** construction inspector assigned to the project in writing that all stormdrain infrastructure for the project has been completed according to the permit and is ready for inspection. The inspector will then notify the Watershed Protection Department (WPD) in writing that the all of the stormdrain infrastructure for the project has been completed and is ready for inspection. The WPD is allowed 15-days to complete inspection from written notification by the inspector. The outcome of this item does not impact the one-year warranty requirements.

B. Video re-inspection by the contractor for deficient installed stormdrain infrastructure. The contractor must submit the video inspection data as defined in this specification to the ~~City of Austin~~ ***COA*** construction inspector assigned to the project along with a written letter of transmittal certified by a professional engineer stating that all identified stormdrain infrastructure installation deficiencies for the project have been corrected. The inspector will then notify the Watershed Protection Department (WPD) in writing and convey the video inspection data to the WPD. The WPD is allowed 15-days to complete review of the data from the date of delivery by the inspector.

(27) Pressure Pipe Hydrostatic Testing

After the pipe has been installed and backfilled and all service laterals, fire hydrants and other appurtenances installed and connected, a pressure test, followed by a leakage test, will be conducted by the City. The City will furnish the pump and gauges for the tests. The Contractor shall be present and shall furnish all necessary assistance for conducting the tests. The specified test pressures will be based on the elevation of the lowest point of the line or section under test. Before applying the specified test pressure, all air shall be expelled from the pipe. If permanent air vents are not located at all high points, the Contractor shall install corporation cocks at such points.

All drain hydrant and fire hydrant leads, with the main 6-inch gate valve open, the hydrant valve seats closed and no nozzle caps removed, shall be included in the test.

(a) Pressure Test

The entire project or each valved section shall be tested, at a constant pressure of 200 psi for a sufficient period (approximately 10 minutes) to discover defective materials or substandard work. The Contractor assumes all risks associated with testing against valves. Repairs shall be made by the Contractor to correct any defective materials or substandard work. The Contractor shall pre-test new lines before requesting pressure tests by City Forces. The Contractor shall have new lines pressurized to a minimum of 100 psi, on the date of testing, prior to arrival of City Forces.

(b) Leakage Test

A leakage test will follow the pressure test and will be conducted on the entire project or each valved section. The Contractor assumes all risks associated with testing against valves. The leakage test shall be conducted at 150 psi for at least 2 hours. The test pressure shall not vary by more than ±5 psi for the duration of the test.

(1) Allowable Leakage

Leakage shall be defined as the quantity of water that must be supplied into any test section of pipe to maintain the specified leakage test pressure after the air in the pipeline has been expelled and the pipe has been filled with water.

No pipe installation will be accepted if leakage exceeds the amount given by the following formula:

Allowable leakage (gal/hr) = [L × D] ÷ 10,875

Where L = length of pipe tested, in feet
D= nominal pipe diameter, in inches, as marked on the pipe

(2) Location and Correction of Leakage

If such testing discloses leakage in excess of this specified allowable, the Contractor, at the Contractor's expense, shall locate and correct all defects in the pipeline until the leakage is within the indicated allowance. Leakage disclosed at more than one gasketed pipe joint in any tested section will be considered indicative of improper installation and joint gasket inspection procedures by the Contractor for the entire tested section. That entire section of pipe shall be relayed at the Contractor's expense, employing installation procedures approved by the pipe manufacturer.

All visible leakage in pipe shall also be corrected by Contractor at the Contractor's expense.

(28) Service Charges for Testing

Initial testing performed by City forces for the Contractor will be at the City's expense. Retesting, by City forces, of Contractor's work that fails initial testing will be at the Contractor's expense. The City's charge for retests will be a base fee plus an hourly rate published in the current AW Fee Schedule. On City-funded projects, the charges incurred by the City for retesting will be deducted from funds due the Contractor. On non-City-funded projects, the charges incurred by the City for retesting will be billed to the Contractor. The City will withhold acceptance of the Contractor's work until the Contractor has paid the City for the retesting costs.

(29) Disinfection of Potable Water Lines

Prior to performing any disinfection of potable water lines, the Contractor shall submit a Disinfection Plan (Plan) and obtain approval in accordance with COA specification 01300, Submittals. The Plan shall comply with AWWA C651 (Disinfecting Water Mains) and AWWA C655 (Field Dechlorination), latest editions, and shall be developed using one of the following templates, unless otherwise approved by the Engineer and/or AW: Disinfection Plan for Tablet/Granule Method, or Disinfection Plan for Continuous-Feed Method. Templates for these two methods are located at http://www.austintexas.gov/department/construction-standards. The Contractor shall decide which disinfection method to use for a given project. ***All High Density Polyethylene (HDPE) pipe shall only be disinfected by the continuous feed method. Tablet/Granule Method is not allowed. The liquid disinfection chemical solution should be limited to less than 12% active chlorine. The time-duration of the disinfection should not exceed 24 hours.*** The Slug Method and Spray Method are also acceptable if better suited for disinfection. The initial plan shall be submitted for review a minimum of 60 calendar days prior to when the water main is scheduled to be placed into service, or at the preconstruction conference if the project requires that the waterline be placed in service in less than 60 days, as indicated in the Contractor's Construction Schedule. If any appurtenances are required for injection, sampling, or flushing purposes that are not shown in the original plan/profile sheets, then the

Contractor shall include the appurtenances in the project Record Drawings. The Contractor shall disinfect potable water lines only in accordance with an approved Plan.

(a) Preventing Contamination

The Contractor shall protect all piping materials from contamination during storage, handling and installation. Prior to disinfection, the pipeline interior shall be clean, dry and unobstructed. All openings in the pipeline shall be closed with watertight plugs when pipe laying is stopped at the close of the day's work.

(b) Cleaning

Prior to disinfection the Contractor shall clean the pipeline to remove foreign matter. For pipelines 16” in diameter or smaller, cleaning shall consist of flushing the pipeline. For pipelines greater than 16” in diameter, cleaning shall be performed by operating hydrants and blow-offs located at low points in the pipeline, or by mechanical means (sweeping or pigging. Water for the Work shall be metered and furnished by the Contractor in accordance with Section 01500 of the Standard Contract Documents.

(c) Procedure and Dosage

For pipelines 16" or smaller in diameter, the Contractor may use either the AWWA C-651 "Tablet/Granular Method" or the "Continuous Feed Method" for disinfecting the pipeline. The Contractor, at its expense, will supply the test gauges and the Sodium Hypochlorite conforming to ANSI/AWWA B300, which contains approximately 5 percent to fifteen percent available chlorine, and will submit for approval a written plan for the disinfection process. Calcium Hypochlorite conforming to ANSI/AWWA B300, which contains approximately 65 percent available chlorine by weight, may be used in granular form or in 5 g tablets for 16” diameter or smaller lines, if it is included as part of the written plan of disinfection that is approved by the ~~City of Austin~~ ***COA***. The Contractor, at its expense, shall provide all other equipment, supplies and the necessary labor to perform the disinfection under the general supervision of the City.

One connection to the existing system will be allowed with a valve arranged to prevent the strong disinfecting dosage from flowing back into the existing water supply piping. The valve shall be kept closed and locked in a valve box with the lid painted red. No other connection shall be made until the disinfection of the new line is complete and the water samples have met the established criteria. The valve shall remain closed at all times except when filling or flushing the line and must be staffed during these operations. As an option, backflow prevention in the form of a reduced pressure backflow assembly may be provided if the valve is left unattended. The new pipeline shall be filled completely with disinfecting solution by feeding the concentrated chlorine and approved water from the existing system uniformly into the new piping in such proportions that every part of the line has a minimum concentration of 25 mg/liter available chlorine.

The disinfecting solution shall be retained in the piping for at least 16 hours and all valves, hydrants, services, stubs, etc. shall be operated so as to disinfect all their parts. After this retention period, the water shall contain no less than 10 mg/liter chlorine throughout the treated section of the pipeline.

For pipelines larger than 16” in diameter, the Contractor may use the AWWA C-651 "Slug Method" for disinfecting the pipeline. Chlorine shall be fed at a constant rate and at a sufficient concentration at one end of the pipeline to develop a slug of chlorinated water having not less than 100 mg/liter of free chlorine. The Contractor shall move the slug through the main so that all interior surfaces are exposed to the slug for at least three (3) hours. The chlorine concentration in the slug shall be measured as it moves through the pipeline. If the chlorine concentration drops below 50 mg/liter, the Contractor shall stop the slug and feed additional chlorine to the head of the slug to restore the chlorine concentration to at least 100 mg/liter

before proceeding. As the slug flows past fittings and valves, related valves and hydrants shall be operated so as to disinfect appurtenances and pipe branches.

Unless otherwise indicated, all quantities specified herein refer to measurements required by the testing procedures included in the current edition of ***AWWA C-651*** ~~"Standard Methods"~~. The chlorine concentration at each step in the disinfection procedure shall be verified by chlorine residual determinations.

(d) Final Flushing

The heavily chlorinated water shall then be carefully flushed from the potable water line by a dechlorination process until the chlorine concentration is no higher than the residual generally prevailing in the existing distribution system. This is necessary to ~~insure~~ ***ensure*** that there is no injury or damage to the public, the water system or the environment. The plans and preparations of the Contractor must be approved by the City before flushing of the line may begin. The Contractor will supply the Dechlorination chemical conforming to ANSI/AWWA C655. Additionally the flushing must be witnessed by an authorized representative of the City.

Approval for discharge of the diluted chlorine water or heavily chlorinated water into the wastewater system must be obtained from AW. The line flushing operations shall be regulated by the Contractor so as not to overload the wastewater system or cause damage to the odor feed systems at the lift stations. The City shall designate its own representative to oversee the work.

Daily notice of line discharging must be reported to the AW Dispatch office.

(e) Bacteriological Testing

After disinfection and final flushing, samples shall be collected per one of the two options. Option A: Before approving a main for release, take an initial set of samples and then resample again after a minimum of 16 hours. Both sets of samples must pass for the main to be approved for release. Option B: Before approving a main for release, let it sit for a minimum of 16 hours without any water use. Then collect two sets of samples a minimum of 15 minutes apart while the sampling taps are left running. Both sets of samples must pass for the main to be approved for release. The two (2) sets of water samples from the line will be tested for bacteriological quality by the City and must be found free of coliform organisms before the pipeline may be placed in service. Each set shall consist of one (1) sample that is drawn from the end of the main, at least one from each branch greater than one pipe length, and additional samples that are collected at intervals of not more than 1,200 feet along the pipeline. All stubs shall be tested before connections are made to existing systems.

The Contractor, at its expense, shall install sufficient sampling taps at proper locations along the pipeline. Each sampling tap shall consist of a standard corporation cock installed in the line and extended with a copper tubing gooseneck assembly. After samples have been collected, the gooseneck assembly may be removed and retained for future use.

Samples for bacteriological analysis will only be collected from suitable sampling taps in sterile bottles treated with sodium thiosulfate. Samples shall not be drawn from hoses or unregulated sources. The City, at its expense, will furnish the sterile sample bottles and may, at its discretion, collect the test samples with City personnel.

If the initial disinfection fails to produce acceptable sample test results, the disinfection procedure shall be repeated at the Contractor's expense. Before the piping may be placed in service, two (2) consecutive sets of acceptable test results must be obtained.

An acceptable test sample is one in which: (1) the chlorine level is similar to the level of the existing distribution system; (2) there is no free chlorine and (3) total coliform organisms are absent. An invalid sample is one, which has excessive free chlorine, silt or non-coliform growth as defined in the current issue of the ***AWWA C-651*** ~~"Standard Methods"~~. If unacceptable sample

results are obtained for any pipe, the Contractor may, with the concurrence of the Inspector, for one time only flush the lines and then collect a second series of test samples for testing by the City. After this flushing sequence is completed, any pipe with one or more failed samples must be disinfected again in accordance with the approved disinfection procedure followed by appropriate sampling and testing of the water.

The ~~City of Austin~~ ***COA*** Water Quality Laboratory will notify the assigned ~~City of Austin~~ ***COA*** Inspector in writing of all test results. The Inspector will subsequently notify the Contractor of all test results. The Water Quality Laboratory will not release test results directly to the Contractor.

(30) Cleanup and Restoration

It shall be the Contractor's responsibility to keep the construction site neat, clean and orderly at all times. Cleanup shall be vigorous and continuous to minimize traffic hazards or obstructions along the streets and to driveways. Trenching, backfill, pavement repair (as necessary), and cleanup shall be coordinated as directed by the City. The E/A will regulate the amount of open ditch and may halt additional trenching if cleanup is not adequate to allow for orderly traffic flow and access.

Materials at the site shall be stored in a neat and orderly manner so as not to obstruct pedestrian or vehicular traffic. All damaged material shall be removed from the construction site immediately and disposed of in a proper manner. All surplus excavated materials shall become the property of the Contractor for disposal at the Contractor's expense. After trenching, the Contractor shall immediately remove all excavated materials unsuitable for or in excess of, backfill requirements. Immediately following the pipe laying Work as it progresses, the Contractor shall backfill, grade and compact all excavations as provided elsewhere. The backfill placed at that time shall meet all compaction test requirements. The Contractor shall immediately clean up and remove all unused soil, waste and debris and restore all surfaces and improvements to a condition equal or superior to that before construction began and to an appearance which complements the surroundings. The Contractor shall grade and dress the top 6 inches of earth surfaces with soil or other material similar and equal to the surrounding, fill and smooth any visible tracks or ruts, replace and re-establish all damaged or disturbed turf or other vegetation and otherwise make every effort to encourage the return of the entire surface and all improvements to a pleasant appearance and useful condition appropriate and complementary to the surroundings and equal or similar to that before construction began.

Placement of the final lift of permanent pavement, if a pavement is required, shall begin immediately after all testing of each segment of piping is satisfactorily completed.

(31) Valve Turn Walk-th*r*ough

As part of the acceptance of Water or Reclaimed Water pressure pipe, an AW Valve Walk-through will be performed after an initial inspection by the Owner's Representative to identify any deficient items. If deficient items are present during the AW Valve Walk-Through and the project fails acceptance, a re-inspection fee will apply and must be paid before a re-inspection is scheduled to confirm correction of deficient items. See AW Fee Schedule for the current Distribution Walk-Through Re-inspection Fee.

(32) 2-inch Jumper Hose

During connections to the water distribution system, the Contractor may be required to install a temporary jumper hose between the unpressurized water segment and an adjacent pressurized water segment for the purpose of maintaining water service to customers who can't operate without water service during the connection. The jumper shall include an approved backflow preventer and be of adequate size and pressure rating to maintain service to the customer. It shall be polyethylene tubing meeting the requirements of COA SPL WW-65. The jumper hose and other components in the temporary service shall be disinfected, and bacteriological samples will be taken and pass before the

temporary service is provided to the customer. Contractor shall provide adequate protection for the jumper hose in vehicular traffic areas at all times during use.

Source: Rule No. R161-17.05 , 5-31-2017; Rule No. R161-17.19 , 11-28-2017; Rule No. R161-18.23 , 12-8-2018.

## 510.5 Payment

Payment for pipe, measured as prescribed above, will be made at the unit price bid per linear foot for the various sizes of pipe, of the materials and type indicated, unless unstable material is encountered or trench excavation and backfill is bid as a separate item.

The concrete seal, foundation rock or coarse aggregate when used as directed in unstable material will be paid for at the unit price bid per cubic yard, which shall be full payment for all excavation and removal of unsuitable material and furnishing, placing and compacting the foundation rock, coarse aggregate or other approved material all complete in place.

Excavation and backfill, when included as a separate pay item, will be paid for by Pay Item No. 510-~~E~~*C* or 510-~~F~~*D*.

No separate payment will be made for dewatering a trench with ground water inflow of less than the baseline rate of 350 gpm of sustained flow as described above. Dewatering of those trenches shall be included in the contract unit price of the Pipe pay item. Payment for dewatering a trench with ground water inflow exceeding 350 gpm of sustained flow shall be agreed by change order. Dewatering of bore pits shall be included in the contract unit price for Bore Entry Pit or Exit Pit regardless of inflow rate or volume unless specified otherwise in the bid item for Bore Entry Pit or Exit Pit.

(1) Pipe

Payment for pipe, measured as prescribed above, will be made at the unit price bid per linear foot complete-in-place as designed and represented in the Drawings and other Contract documents. Restrained joint pipe meeting the requirements of Standard Products List WW-27F will be paid for separately at the unit price bid per linear foot. Unless otherwise provided herein, as separate pay item(s), the bid price per linear foot of pipe shall include the following:

a. clearing

b. constructing any necessary embankment

c. excavation

d. disposal of surplus or unusable excavated material

e. furnishing, hauling and placing pipe

f. field constructed joints, collars, temporary plugs, caps or bulkheads

g. all necessary lugs, rods or braces

h. pipe coatings and protection

i. connections to existing systems or structures, concrete blocking and thrust blocks and restrained joints

j. preparing, shaping, pumping for dewatering, and shoring of trenches

k. bedding materials

l. backfill materials

m. hauling, placing and preparing bedding materials

n. particle migration measures

o. hauling, moving, placing and compacting backfill materials

p. temporary and permanent pavement repairs and maintenance

q. temporary removal and replacement of pavement, curb, drainage structures, driveways, sidewalks and any other improvements damaged or removed during construction

r. cleanup

s. vertical stack on deep wastewater services

t. all other incidentals necessary to complete the pipe installation as indicated.

u. pipe joint restraint devices, where specified or allowed, meeting Standard Products List WW-27A or WW-27G.

No separate payment will be made for thrust restraint measures.

Steel cylinder concrete pipe fittings and welded steel pipe fittings will not be paid for separately. These will be included in the unit price bid for the bid item Pipe.

(2) Concrete Cradles and Seals

When called for in the Bid, concrete cradles and seals will be paid for at the unit Contract price bid per linear foot for the size of pipe specified, complete in place.

(3) Concrete Retards

When called for in the Bid, Concrete retards will be paid under Item No. 593S, Concrete Retards."

(4) Boring or Jacking.

When called for in the Bid, boring or jacking will be paid under Item 501S, "Jacking or Boring Pipe.

(5) Wet Connections to Potable or Reclaimed Water Mains

When called for in the bid, wet connections will be paid at the unit price bid per each, complete in place, according to the size of the main that is in service and shall be full compensation for all Work required to make the connection and place the pipe in service. (See subsection 510.3 'Construction Methods' part (24) (b) 'Wet Connections to Existing Water System').

(6) Fittings

Ductile iron fittings, furnished in accordance with these specifications, will be paid for at the unit price bid per ton, complete in place, according to the schedule of weights in Standard Products List WW-27C. Bolts, glands, and gaskets will not be paid for separately and shall be included in the contract unit price for fittings.

(7) Concrete Trench Cap and Encasement

Where the distance between the top of the concrete encasement and the top of the trench cap is less than 36 inches, the concrete cap and encasement shall be poured as one unit and paid for under this bid item at the Contract price bid per linear foot. When the distance above is greater than 36 inches or when the trench cap is placed separately, the trench cap shall be paid for as a separate item, per linear foot, complete in place.

(8) Cement-Stabilized Backfill

Cement-stabilized backfill will be paid for at the unit price bid per linear foot and shall be full payment to the Contractor for furnishing and installing the required material, mixed, placed and cured complete in place.

(9) Concrete Encasement

When called for in the Bid, Concrete Pipe Encasement will be paid under Item No. 505S, "Encasement and Encasement Pipe".

(10) Pressure Taps

Pressure taps will be paid for at the unit price bid, complete in place, according to the size tap made and the size main tapped and shall be full payment for furnishing all necessary materials, including tapping sleeve and valve, making the tap, testing and placing the connection in service.

(11) Excavation Safety Systems

When called for in Bid, Trench Safety Systems shall conform to Item No. 509S, "Excavation Safety Systems."

(12) Connecting a New Water, Wastewater, or Reclaimed Water Service to an existing, comparable type of private service will be paid for at the unit price bid, complete in place, according to the size of new service and size of existing private service, and shall be full payment for furnishing and installing all necessary materials, such as cleanouts, pipe, couplings, and fittings, and including excavation and backfill. ***Service pipe from the main to the service connection will be measured and paid by the horizontal linear foot.***

(13) Video Inspection

Video Inspection of Newly Installed Box Culverts and Storm Drain Pipe will be paid for at the unit price bid per linear foot and shall be full payment for all labor, equipment, and materials required for video inspection per this specification, including all submittals of CD/DVD as required.

(14) Jumper Hose

Jumper Hose will be paid at the unit bid price, complete and in place, including installation and removal of all materials necessary to provide a fully functional jumper hose. This item shall also include adequate protection for the jumper hose within vehicular traffic areas.

Source: Rule No. R161-17.05 , 5-31-2017.

Payment, when included as a Contract pay item, will be made under one of the following:

| | | |
|---|---|---|
| **Pay Item No. 510-AR___Dia.:** | Pipe, ___ Dia. ___ Type (all depths), including Excavation and Backfill | Per Linear Foot. |
| **Pay Item No. 510-ARRJ___Dia.:** | Factory Restrained Joint Pipe, ___ Dia., Class ___ Ductile Iron, (all depths) including Excavation and Backfill | Per Linear Foot. |
| **Pay Item No. 510-BR___×___Dia.:** | Connecting New ___ Service to Existing Private Service (___ Dia. New Service to ___ Dia. Private Service) | Per Each. |
| **Pay Item No. 510-CR:** | Pipe Excavation, ___ Ft. Width | Per Linear Foot. |
| **Pay Item No. 510-DR:** | Pipe Trench Backfill, ___ Ft. Width | Per Linear Foot. |
| **Pay Item No. 510-ER:** | Concrete Seal or Cradle, ___ Dia. Pipe | Per Linear Foot. |
| **Pay Item No. 510-FR:** | Concrete Trench Cap, ___ Ft. Width | Per Linear Foot. |
| **Pay Item No. 510-GR:** | Concrete Cap and Encasement, ___ Dia. Pipe | Per Linear Foot. |
| **Pay Item No. 510-HR:** | Cement Stabilized Backfill, ___ Dia. Pipe | Per Linear Foot. |
| **Pay Item No. 510-IR: ___ × ___ Dia.:** | Pressure Taps, ___ Dia. × ___ Dia. | Per Each. |
| **Pay Item No. 510-JR: ___ × ___ Dia.:** | Wet Connections, ___ Dia. × ___ Dia. | Per Each. |
| **Pay Item No. 510-KR:** | Ductile Iron Fittings | Per Ton. |
| **Pay Item No. 510-ASD___Dia.:** | Pipe, ___ Dia. (all depths), including excavation and backfill | Per Linear Foot. |

| | | |
|---|---|---|
| **Pay Item No. 510-CSD:** | Pipe Excavation, ___ Ft. Width | Per Linear Foot. |
| **Pay Item No. 510-DSD:** | Pipe Trench Backfill, ___ Ft. Width | Per Linear Foot. |
| **Pay Item No. 510-ESD:** | Concrete Seal or Cradle, ___ Dia. Pipe | Per Linear Foot. |
| **Pay Item No. 510-FSD:** | Concrete Trench Cap, ___ Ft. Width | Per Linear Foot. |
| **Pay Item No. 510-GSD:** | Concrete Cap and Encasement, ___ Dia. Pipe | Per Linear Foot. |
| **Pay Item No. 510-HSD:** | Cement Stabilized Backfill, ___ Dia. Pipe | Per Linear Foot. |
| **Pay Item No. 510-AW___ Dia.:** | Pipe, ___ Dia. ___ Type (all depths), including excavation and backfill | Per Linear Foot |
| **Pay Item No. 510-AWRJ___ Dia.:** | Factory Restrained Joint Pipe, ___ Dia., Class Ductile Iron, (all depths) including Excavation and Backfill | Per Linear Foot. |
| **Pay Item No. 510-BW___ × ___ Dia.:** | Connecting New ___ Service to Existing Private Service (___ Dia. New Service to ___ Dia. Private Service) | Per Each. |
| **Pay Item No. 510-CW:** | Pipe Excavation, ___ Ft. Width | Per Linear Foot. |
| **Pay Item No. 510-DW:** | Pipe Trench Backfill, ___ Ft. Width | Per Linear Foot. |
| **Pay Item No. 510-EW:** | Concrete Seal or Cradle, ___ Dia. Pipe | Per Linear Foot. |
| **Pay Item No. 510-FW:** | Concrete Trench Cap, ___ Ft. Width | Per Linear Foot. |
| **Pay Item No. 510-GW:** | Concrete Cap and Encasement, ___ Dia. Pipe | Per Linear Foot. |
| **Pay Item No. 510-HW:** | Cement Stabilized Backfill, ___ Dia. Pipe | Per Linear Foot. |
| **Pay Item No. 510-IW:___ × ___ Dia.:** | Pressure Taps, ___ Dia. × ___ Dia. | Per Each. |
| **Pay Item No. 510-JW: ___ × ___ Dia.:** | Wet Connections, ___ Dia. × ___ Dia. | Per Each. |
| **Pay Item No. 510-KW:** | Ductile Iron Fittings | Per Ton. |
| **Pay Item No. 510-AWW: ___ Dia.:** | Pipe, ___ Dia. ___ Type (all depths), including Excavation and Backfill | Per Linear Foot. |
| **Pay Item No. 510-AWWRJ___ Dia.:** | Factory Restrained Joint Pipe, ___ Dia., Class ductile Iron, (all depths) including Excavation and Backfill | Per Linear Foot. |
| **Pay Item No. 510-BWW___ × ___ Dia.:** | Connecting New ___ Service to Existing Private Service (___ Dia. New Service to ___ Dia. Private Service) | Per Each. |
| **Pay Item No. 510-CWW:** | Pipe Excavation, ___ Ft. Width | Per Linear Foot. |
| **Pay Item No. 510-DWW:** | Pipe Trench Backfill, ___ Ft. Width | Per Linear Foot. |
| **Pay Item No. 510-EWW:** | Concrete Seal or Cradle, ___ Dia. Pipe | Per Linear Foot. |
| **Pay Item No. 510-FWW:** | Concrete Trench Cap, ___ Ft. Width | Per Linear Foot. |
| **Pay Item No. 510-GWW:** | Concrete Cap and Encasement, ___ Dia. Pipe | Per Linear Foot. |
| **Pay Item No. 510-HWW:** | Cement Stabilized Backfill, ___ Dia. Pipe | Per Linear Foot. |
| **Pay Item No. 510-KWW:** | Ductile Iron Fittings | Per Ton. |
| **Pay Item No. 510-VIDEO** | Video Inspection of Newly Installed Box Culverts and Storm Drain Pipe | Per Linear Foot. |
| **Pay Item No. 510-JH** | 2-inch Jumper Hose | Per Linear Foot. |

An "R" after the pay item indicates the use for reclaimed water.

An "SD" after the pay item indicates the use for storm drain.

A "W" after the pay item indicates the use for water.

A "WW" after the pay item indicates the use for wastewater.

Source: Rule No. R161-17.05 , 5-31-2017.

**End**

Applicable References:

*Standard Specifications Manual:* Item Nos. Ref: 102S, 210S, 402S, 403, 501S, 505S, 506, 507S, 509S, 593S, 601S, 604S

*Standards Manual:* Standard ~~Detail Nos.~~ 510S-1, (520 - series).

*Design Criteria Manuals:* Utilities Criteria Manual, Section 5.

ITEM NO. 511 - WATER VALVES ~~2/14/22~~*?/??/22*

511.1 - Description

This item shall govern the valves furnished and installed as indicated on the Drawings. Unless otherwise indicated on the Drawings, all valves 4 inches and larger shall be AWWA-type valves of suitable design and fully equipped for service buried in the earth, without need for further modification and shall be wrapped with 8-mil polyethylene film with all edges and laps securely taped to provide a continuous wrap. For reclaimed water piping, the polyethylene film shall be purple. Where not indicated, the Contractor may use valves with any type end-joint allowed for fittings of the pipe class being used. Unless otherwise indicated on the Drawings, all valve stems shall be adjusted to situate the operating nut not more than 24 inches below the proposed ground or paving surface of the finished project. Laydown valves shall not be used unless called out on the Drawings. Standard details shall not be used as an indicator of available options.

511.2 – ~~Materials~~ *Submittals*

~~The Contractor shall submit descriptive information and evidence that the materials and equipment the Contractor proposes for incorporation in the Work is of the kind and quality that satisfies the specified functions and quality. The Austin Water (AW) Standard Products Lists (SPL) are considered to form a part of these Specifications. Contractors may, when appropriate, elect to use products from the SPL; however, submittal to the Engineer/Architect (E/A) is still required. If the Contractor elects to use any materials from these lists, each product shall be completely and clearly identified by its corresponding SPL number when making the product submittal. This will expedite the review process in which the E/A, and, if necessary, the AW Standard Products Committee, decide whether the products meet the Contract requirements and the specific use foreseen by the E/A in the design of this engineered Project.~~

~~The SPL's should not be interpreted as being a pre-approved list of products necessarily meeting the requirements for a given construction Project. Items contained in the SPL cannot be substituted for items shown on the Drawings, or called for in the specifications, or specified in the Bidding Requirements, Contract Forms and Conditions of Contract, unless approved by the E/A in conjunction with the AW Standard Products Committee. The SPL current at the time of plan approval will govern.~~

***The Contractor shall submit descriptive information and evidence that the materials the Contractor proposes for incorporation in the Work are of the kind and quality that satisfy the requirements in the Contract Documents. Austin Water (AW) shall be included in all submittal reviews. The AW Standard Products Lists (SPLs) are considered a part of the Specifications for the Work. The Contractor shall use products from the SPLs for all water and wastewater construction unless alternative products are shown on the Drawings; called for in the specifications; or specified in the Bidding Requirements, Contract Forms and Conditions of the Contract.***

***The products included in the SPLs current at the time of plan approval shall govern unless a specific product or products on the lists have subsequently been removed from those SPLs because of quality or performance issues. Products and materials that are not covered by the SPLs shall meet the requirements in the contract documents.***

***Submittals for the products and materials covered by this specification shall include manufacturer catalog sheets, technical data sheets, shop drawings, product or material test results, requirements listed below, and any other information needed to adequately describe the product or material. For products covered by SPLs, the submittal shall include a copy of the applicable SPL with the proposed product identified. An SPL by itself is not considered an adequate submittal.***

A. Samples, Inspection and Testing Requirements

All tests and inspections called for by the applicable standards shall be performed by the manufacturer. Upon request, results of these tests shall be made available to the purchaser.

B. Other Requirements

Each submittal shall be accompanied by:

1. Complete data covering:
   a. the operator, including type and size, model number, etc.,
   b. the name and address of the manufacturer's nearest service facility,
   c. the number of turns to fully open or close the valve.
2. Detailed instructions for calibrating the limit stops for open and closed positions, and
3. Any other information, that may be necessary to operate and maintain the operator.
4. Complete dimensional data and installation instructions for the valve assembly as it is to be installed, including the operator.
5. Complete replacement parts lists and drawings, identifying every part for both the valve and operator.

511.3 - ~~Valves~~ ***Materials***

A. Iron-Body Gate Valves

~~Resilient-seated gate valves for potable or reclaimed service, including tapping valves, shall conform to AWWA C-509 and SPL item WW-282.~~

Reduced-wall, resilient-seated gate valves for potable or reclaimed service, including tapping valves, shall conform to AWWA C-515 and SPL ~~item~~ WW-700.

1. Stem Seals: All valves shall have approved O-ring type stem seals. At least two O-rings shall be in contact with the valve stem where it penetrates the valve body.
2. Operation: All valves shall have non-rising stems with a 2-inch square operating nut, or with a spoke type handwheel when so ordered, turning clockwise to close.
3. Gearing: Gate valves in 24-inch and larger sizes shall be geared and, when necessary for proper bury depth and cover, shall be the horizontal bevel-geared type enclosed in a lubricated gear case.
4. Bypass: Unless otherwise indicated on the Drawings, 30-inch and larger metal-seated gate valves shall be equipped with a bypass of the non-rising stem type which meets the same AWWA standard required for the main valve.
5. Valve Ends: Valve ends shall be push-on, flanged or mechanical joint, as indicated or approved.
6. Gear Case: All geared valves shall have enclosed gear cases of the extended type, attached to the valve bonnet in a manner that makes it possible to replace the stem seal without disassembly and without disturbing the gears, bearing or gear lubricant. Gear cases shall be designed and fabricated with an opening to atmosphere so that leakage past the stem seal does not enter the gear case.
7. Valve Body: Double disc gate valves in 30-inch and larger sizes installed in the horizontal position shall have bronze rollers, tracks, scrapers, etc. For reclaimed water valves, the body shall be manufactured in purple, factory painted purple, or field painted purple.

B. Reserved

C. Ball Valves

Ball valves shall be brass, bronze, stainless steel or PVC as indicated on the Drawings or Details or as approved by the Engineer or designated representative.

D. Air-Vacuum Release Valves

1. Valves shall be combination air-release, air-vacuum units having small and large orifice units contained and operating within a single body or assembled unit.

   The small orifice system shall automatically release small volumes of air while the pipe is operating under normal conditions. The large air-vacuum orifice system shall automatically exhaust large volumes of air while the pipe is being filled and shall permit immediate re-entry of air while being drained.

   Valves shall be rated for at least ~~150~~***200*** psi {maximum}normal service pressure.

2. Material Requirements

   Valve exterior bodies and covers shall be cast iron or reinforced nylon.

   Internal bushings, hinge pins, float guide and retaining screws, pins, etc., shall be stainless steel, bronze, nylon, or Buna-N rubber.

   Orifice seats shall be Buna-N rubber.

   Floats shall be stainless steel, nylon, or Buna-N rubber, rated at 1,000 psi.

   Unless otherwise indicated, these valves shall be as included in SPL WW-***462A***~~367~~ for water, ***WW-462B for reclaimed water*** and WW-462 for wastewater force mains.

E. Fire Hydrants

All fire hydrants shall be Dry Barrel, Traffic Model (break-away), Post Type having Compression Type Main Valves with 5 ¼ inch opening, closing with line pressure. Approved models are listed on SPL WW-3.

1. Applicable Specifications

   AWWA C-502 current: "AWWA Standard for Dry-Barrel Fire Hydrants."

   NFPA 1963: "National (American) Standard Fire Hose Coupling Screw Thread" and City of Austin 4 inch Fire Hose Connection Standard.

   ANSI A-21.11 current: "American National Standard for Rubber Gasket Joints for Cast Iron and Ductile Iron Pressure Pipe and Fittings."

2. Functional Requirements

   Design Working Pressure shall be 200 psi and a test pressure of 400 psi.

   Inlet shall be side connection hub end for mechanical joint (ANSI A-21.11-current). Shoe shall be rigidly designed to prevent breakage.

   Lower Barrel shall be rigid to assure above ground break at traffic feature. Bury length of hydrant shall be 4 feet minimum, 5 feet maximum (hydrant lead pipe may be elbowed up from main using restrained joints; flanged joints in lead pipes are not allowed). Flange type connections between hydrant shoe, barrel sections and bonnet shall have minimum of six corrosion resistant bolts.

   Hydrant Main Valve shall be 5 ¼ inch I.D. Valve stem design shall meet requirements of AWWA C502, with Operating Nut turning clockwise to close. Operating Nut shall be pentagonal, 1½ inch point to flat at base, and 1-7/16 inches at top and 1 inch minimum height. Seat ring shall be

bronze (bronze to bronze threading) and shall be removable with lightweight stem wrench. Valve mechanisms shall be flushed with each operation of valve; there shall be a minimum of two drain ports.

Traffic Feature shall have replaceable breakaway ferrous metal stem coupling held to stem by readily removable type 302 or 304 stainless steel fastenings. Breakaway flange or frangible lugs shall be designed to assure aboveground break. Breakaway or frangible bolts will not be acceptable.

Outlet Nozzles shall be located approximately 18 inches above ground. Each hydrant shall have two 2½ inch nozzles 180 degrees apart with National (American) Standard Fire Hose Coupling Screw Thread NFPA 1963 and one 4 inch pumper nozzle with City of Austin (COA) standard thread-six threads per inch "Higbee" cut, 4.8590 inch O.D., 4.6425 inch root diameter. Nozzles shall be threaded or cam-locked, O-ring sealed, and shall have type 302 or 304 stainless steel locking devices. Nozzle caps (without chains) and cap gaskets shall be furnished on the hydrant. The cap nut shall have the same configuration as the operating nut.

Hydrants shall be Dry-Top Construction, factory lubricated oil or grease with the lubricant plug readily accessible. The system shall be described for City approval.

A blue Type II-B-B reflectorized pavement marker, conforming to Standard Specification Item No. 863S, shall be placed 2 to 3 feet offset from the centerline of paved streets, on the side of and in line with, all newly installed fire hydrants.

Hydrant shall have double O-ring seals in a bronze stem sheath housing to assure separation of lubricant from water and shall have a weather cap or seal, or both, as approved by the Owner, to provide complete weather protection.

3. Material Requirements

All below ground bolts shall be corrosion resistant. The hydrant valve shall be Neoprene, 90 durometer minimum. The seat ring, drain ring, operating nut and nozzles shall be bronze, AWWA C-502 current, containing not over 16 percent zinc. Break-away stem coupling shall be of ferrous material; its retaining pins, bolts, nuts, etc. of type 302 or 304 stainless steel.

Coatings shall be durable and applied to clean surfaces. Exterior surfaces above ground shall receive a coating of the type and color specified in the applicable version of AW SPL WW-3. The coating shall be applied according to coating manufacturer's specifications. Other exposed ferrous metal shall receive asphalt-based varnish, or approved equal, applied according to the coating manufacturer's specifications.

F. Pressure/Flow Control Valves

All control valves to regulate pressure, flow, etc., in City lines shall be models listed in the AW SPL ***WW-319 and shall conform to AWWA C530***.

G. Drain Valves

Drain valve materials and installation shall conform to COA Standard 511-AW-03.

H. Valve Stem Extensions:

Valve stem extensions shall consist of a single piece of the required length with a socket on one end and a nut on the other.

511.4 - Construction Methods

A. Setting Valves, Drains and Air Releases

Unless otherwise indicated, main line valves, drain valves and piping, air and vacuum release assemblies and other miscellaneous accessories shall be set and jointed in the manner described for cleaning, laying, and jointing pipe.

Unless otherwise indicated, valves shall be set at the locations shown on the Drawings and such that their location does not conflict with other appurtenances such as curb ramps. Valves shall be installed so that the tops of operating stems will be at the proper elevation required for the piping at the location indicated above. Valve boxes and valve stem casings shall be firmly supported and maintained, centered and aligned plumb over the valve or operating stem, with the top of the box or casing installed flush with the finished ground or pavement in existing streets, and installed with the top of the box or casing approximately 6 inches below the standard street subgrade in streets which are excavated for paving construction or where such excavation is scheduled or elsewhere as directed by the Engineer or designated representative.

Drainage branches or air blowoffs shall not be connected to any sanitary sewer or submerged in any stream or be installed in any other manner that will permit back siphonage into the distribution system (see COA "Standard Series 500"). Every drain line and every air release line shall have a full sized independent gate valve flanged directly to the main. Flap-valves, shear gates, etc., will not be accepted.

B. Setting Fire Hydrants

Fire hydrants shall be located in a manner to provide accessibility and in such a manner that the possibility of damage from vehicles or conflict with pedestrian travel will be minimized. Unless otherwise directed, the setting of any hydrant shall conform to the following:

Hydrants between curb and sidewalk on public streets, shall be installed as shown on Standard 511-AW-02 with outermost point of large nozzle cap 6 inches to 18 inches behind back of curb. Where walk abuts curb, and in other public areas or in commercial areas, dimension from gutter face of curb to outermost part of any nozzle cap shall be not less than 3 feet, nor more than 6 feet, except that no part of a hydrant or its nozzle caps shall be within 6 inches of any sidewalk or pedestrian ramp. Any fire hydrant placed near a street corner shall be no less than 20 feet from the curb line point of tangency. Fire hydrants shall not be installed within 9 feet vertically or horizontally of any sanitary sewer line regardless of construction.

All hydrants shall stand plumb; those near curbs shall have the 4-inch nozzle facing the curb and perpendicular to it. The hydrant bury mark shall be located at ground or other finish grade; nozzles of all new hydrants shall be approximately 18 inches above grade. Lower barrel length shall not exceed 5 feet. Barrel extensions are not permitted unless approved by the Engineer or designated representative. Each hydrant shall be connected to the main by 6-inch ductile iron pipe; a 6-inch gate valve shall be installed in the line for individual shutoff of each new hydrant.

Below each hydrant, a drainage pit 2 feet in diameter and 2 feet deep shall be excavated and filled with compacted coarse gravel or broken stone mixed with coarse sand under and around the bowl of the hydrant, except where thrust blocking is located COA Specification Item 510 and Standard 510-6 and to a level 6 inches above the hydrant drain opening.

The hydrant drainage pit shall not be connected to a sanitary sewer. The drain gravel shall be covered with filter fabric to prevent blockage of voids in the gravel by migration of backfill material. The bowl of each hydrant shall be well braced against unexcavated earth at the end of the trench with concrete thrust blocking (taking care not to obstruct the hydrant drain holes), or the hydrant shall be tied to the pipe with approved metal harness rods and clamps. The fire line shall be provided with joint restraint from the main line to the fire hydrant. Hydrants shall be thoroughly cleaned of dirt or foreign matter before setting.

Fire hydrants on mains under construction shall be securely wrapped with a poly wrap bag or envelope taped into place. When the mains are accepted and placed in service the bag shall be removed.

C. Pressure Taps: Refer to Section 510.3 (24) of Standard Specification Item Number 510, "Pipe."

D. Plugging Dead Ends

Standard plugs shall be inserted into the bells of all dead ends of pipes, tees or crosses and spigot ends shall be capped. All end plugs or caps shall be secured to the pipe conforming to Section 510.3 (22) of Standard Specification Item Number 510, "Pipe."

E. Protective Covering

Unless otherwise indicated, all flanges, nuts, bolts, threaded outlets and all other steel component shall be coal tar coated and shall be wrapped with standard minimum 8-mil low density polyethylene film or a minimum 4-mil cross laminated high-density polyethylene meeting ANSI/AWWA Specification C-105-current, with all edges and laps taped securely to provide a continuous and watertight wrap. Repair all punctures of the polyethylene, including those caused in the placement of bedding aggregates, with duct tape to restore the continuous protective wrap before backfilling. For reclaimed water piping, the polyethylene shall be purple.

F. Valve Box, Casing and Cover

Stems of all buried valves shall be protected by valve box assemblies. Valve box castings shall conform to ASTM A 48, Class 30B. Testing shall be verified by the manufacturer at the time of shipment. Each casting shall have cast upon it a distinct mark identifying the manufacturer and the country of origin. Valve boxes and covers for potable water shall be round. Valve boxes and covers for reclaimed water piping shall be square and shall have "Reclaimed Water" indicated on the lid.

G. Drain Valve Installations

Refer to ~~COA~~ Standard 511-AW-03.

H. Air Release Assemblies

Refer to ~~COA~~ Standard 511-AW-04.

I. Pressure/Flow Control Valves

~~Assemblies shall be installed as indicated~~ ***Refer to Standard Specification Item No. 512, "Pre-Cast Water Utility Vaults", and Standard 512-AW-01***.

J. Connections to Existing System

Refer to ***Standard Specification*** Item No. 510, "Pipe" for connections to the existing system.

K. Shutoffs

Refer to ***Standard Specification*** Item No. 510, "Pipe" for shutoffs.

## 511.5 - Measurement

All types of valves will be measured per each. Fire hydrants and drain valve assemblies will be measured per each. Fire Hydrant barrel extensions will be measured per vertical foot. Pressure/Flow control valve assemblies ***will be measured in accordance with Standard Specification Item 512, "Pre-Cast Water Utility Vaults."*** ~~and both m~~***M***anual and automatic air release assemblies will be measured per each. Reflectorized pavement markers for identifying the location of newly installed fire hydrants ~~shall~~ ***will*** be measured per each, as per Standard Specification Item No. 863S.7.

Bury depths exceeding 5.5 feet are defined as Additional Bury Depths. Additional bury depths will only be measured if indicated on the Drawings and identified in the Standard Contract Bid Form 00300U; otherwise, the unit bid price for each completed unit includes all depths.

511.6 - Payment

Payment shall include full compensation, in accordance with the pay item established in the bid, for excavation, furnishing, hauling and placing valves, drain valve assemblies, fire hydrants and barrel extensions including anchorage and all incidental materials and work; preparing, shaping, dewatering, bedding, placing and compacting backfill materials and for all other incidentals necessary to complete the installation, as indicated in the Drawings, complete in place.

Payment for iron fittings and for wet connections is covered in Section 510.6 of Standard Specification Item 510, "Pipe."

Payment for excavation safety systems is covered in Section 509S.10 of Standard Specification Item 509S, ***"***Excavation Safety Systems.***"***

A. Valves: Valves will be paid for at the unit bid price for the size and type valve installed, including valve stem casing and cover, excavation and backfill, setting, adjusting to grade, anchoring in place, and other appurtenances necessary for proper operation.

B. Fire Hydrants: Fire Hydrants installation shall be paid for at the unit bid price, which includes all necessary labor and materials to set, adjust to grade and anchor the hydrant body, barrel extensions, concrete block, gravel drain and other appurtenances necessary for proper operation; but shall not include pipe and valve between the main line and fire hydrant base.

C. Pressure or Flow Control Valve Assemblies: Pressure control and flow control valve assemblies will be paid for ***in accordance with Standard Specification Item 512, "Pre-Cast Water Utility Vaults."*** ~~at the unit bid price, including box or vault, setting, adjusting to grade, anchoring in place, adjusting the control device to the required conditions, providing other appurtenances necessary for proper operation, and placing in operation~~.

D. Drain Valve Assemblies: Drain valve installation shall be paid for at the unit bid price, which includes all necessary labor and materials to set, adjust to grade and anchor the bends, vertical piping, blind flange, joint restraint devices, concrete blocking, concrete pad the drain valve, setting, adjusting to grade, anchoring in place, and other appurtenances necessary for proper operation; but shall not include pipe and valve between the main line and drain valve buried bend.

E. Manual Air Release Assemblies: Manual air release installations will be paid for at the unit bid price and shall include valves, fittings, pipe, tapping the main, box and cover, and other appurtenances necessary for proper operation.

F. Automatic Combination Air/Vacuum Release Valve Assembly: Automatic air-vacuum release assemblies will be paid for at the unit bid price and will include the main line tap or outlet, all pipe, valves, fittings, box or vault and cover, and other appurtenances necessary for proper operation.

G. Additional Bury Depth: Additional bury depth will be paid for at the unit bid price, which will include all work necessary to install units with bury depths exceeding 5.5 feet.

H. Fire Hydrant Barrel Extensions: Hydrant barrel extensions will be paid for at the unit bid price which will include necessary hardware and rod extensions.

I. Reflectorized Pavement Markers: Pavement markers will be paid for at the unit bid price, which will include necessary surface preparation and adhesive, as per Standard Specification Item No. 863S.8.

Payment, when included as a contract pay item, will be made under one of the following:

| | | |
|---|---|---|
| **Pay Item No. 511-A:** | Valves, _____ Type, ___ Diameter | Per Each. |

| | | |
|---|---|---|
| **Pay Item No. 511-B:** | Fire Hydrants (See Standard 511-AW-02) | Per Each. |
| ~~**Pay Item No. 511-C:**~~ | ~~Pressure or Flow Control Valve Assemblies~~ | ~~Per Each.~~ |
| **Pay Item No. 511-D:** | Drain Valve Assemblies (See Standard 511-AW-03) | Per Each. |
| **Pay Item No. 511-E:** | Manual Air Release Assemblies, ____Diameter | Per Each. |
| **Pay Item No. 511-F:** | Automatic Combination Air/Vacuum Release Valve Assembly, ___ Diameter. | Per Each. |
| **Pay Item No. 511-G:** | Additional Bury Depth | Per Vertical Foot. |
| **Pay Item No. 511-H:** | Fire Hydrant Barrel Extensions | Per Vertical foot. |

**END**

| **SPECIFIC** CROSS REFERENCE MATERIALS | |
|---|---|
| Standard Specification Item No. 511, "Water Valves" | |
| COA Standard Specification Items | |
| Designation | Description |
| Item 510 | Pipe |
| Item 510.3 (22) | Pipe Anchorage, Support and Protection |
| Item 510.3(24) | Water System Connections |
| | |
| COA Standard Details | |
| Designation | Description |

| | |
|---|---|
| 511-AW-04 | Air Release and Air/Vacuum Valve |
| 511-AW-03 | Drain Valve |
| 511-AW-02 | Fire Hydrant |
| | |

AW ~~Standard Products Lists~~ ***SPLs***

| Designation | Description |
|---|---|
| SPL WW-282 | Resilient-Seated Gate Valves, AWWA C-509 |
| SPL WW-367 | Air Release Valves for Water |
| SPL WW-462 | Air Release/Vacuum Relief Valves for Wastewater |
| SPL WW-700 | Resilient-Seated Gate Valves, AWWA C-515 |
| | |

ANSI/AWWA Standards

| Designation | Description |
|---|---|
| A-21.11 | American National Standard for Rubber Gasket Joints for Cast Iron and Ductile Iron Pressure Pipe and Fittings |
| C-105 | American National Standard for Polyethylene Encasement for Ductile-Iron Pipe |
| C-500 | Metal-Seated Gate Valves for Water Supply Service |
| C-502 | Dry-Barrel Fire Hydrants |
| C-504 | Rubber-Seated Butterfly Valves |
| C-509 | Resilient Seated Gate Valves for Water and Sewerage Systems |
| C-515 | Reduced-Wall, Resilient-Seated Gate Valves For Water Supply Service-515 |

| | |
|---|---|
| ASTM Standards | |
| Designation | Description |
| ASTM A48/A48M | Specification for Gray Iron Castings |
| ASTM A 536 | Specification for Ductile Iron Castings |
| | |
| National Fire Protection Association (NFPA) | |
| 1963 National (American) Standard Fire Hose Coupling Screw Thread | |

| | |
|---|---|
| **RELATED** CROSS REFERENCE MATERIALS | |
| Specification 511, "Water Valves" | |
| | |
| COA Standard Specification Items | |
| Designation | Description |
| Item No. 501 | Jacking or Boring Pipe |
| Item No. 503 | Frames, Grates, Rings and Covers |
| Item No. 505 | Concrete Encasement and Encasement Pipe |
| Item No. 506 | Manholes |
| Item No. 507 | Bulkheads |
| Item No. 508 | Miscellaneous Structures and Appurtenances |

| | |
|---|---|
| Item No. 509 | Trench Safety Systems |

# ITEM NO. 512 – PRE-CAST WATER UTILITY VAULTS ??/??/22

## 512.1 - Description

This item governs the installation of buried, pre-cast, reinforced concrete vaults in which pipes, fittings, isolation valves, control valves or water meters, and appurtenances are installed. The completed installations will function as system pressure reducing stations or as water metering locations. The work involves traffic control, site security, site excavation, foundation preparation, vault and internal piping installation, backfilling, site restoration, and disinfecting and field pressure testing and calibrating the completed installation.

## 512.2 - Submittals

### Products and Materials

The Contractor shall submit descriptive information and evidence that the materials the Contractor proposes for incorporation in the Work are of the kind and quality that satisfy the requirements in the Contract Documents. Austin Water (AW) shall be included in all submittal reviews. The AW Standard Products Lists (SPLs) are considered a part of the Specifications for the Work. The Contractor shall use products from the SPLs for all water and wastewater construction unless alternative products are shown on the Drawings; called for in the specifications; or specified in the Bidding Requirements, Contract Forms and Conditions of the Contract.

The products included in the SPLs current at the time of plan approval shall govern unless a specific product or products on the lists have subsequently been removed from those SPLs because of quality or performance issues. Products and materials that are not covered by the SPLs shall meet the requirements in the contract documents.

Submittals for the products and materials covered by this specification shall include manufacturer catalog sheets, technical data sheets, shop drawings, product or material test results, requirements listed below, and any other information needed to adequately describe the product or material. For products covered by SPLs, the submittal shall include a copy of the applicable SPL with the proposed product identified. An SPL by itself is not considered an adequate submittal.

The submittal requirements of this specification item include:

1. All piping components and appurtenances including DI pipe, DI fittings, gate valves, dismantling joints, Pressure Reducing Valves and Strainers (Meters and associated Strainers are provided by Austin Water)
2. Foundation and backfill materials
3. Pre-cast vaults
4. Access hatches
5. Pipe supports, wall penetration and vault joint materials
6. Structural drawings, calculations, and justification for any changes to the width, length, depth, wall thickness, reinforcing steel size or placement, access hatch location, or pipe wall penetration location shown in SPL WW-298 for standard pre-cast vaults. Drawings, calculations, and justification must be submitted regardless of the nature or extent of the changes. Drawings and calculations must be prepared by a Texas-licensed professional engineer (structural).

## 512.3 - Materials

A. Pre-cast vaults shall conform to Standard 512-AW-01 and 512-AW-02, and SPL WW-298 including the suppliers listed on SPL WW-298.

B. Concrete: Cast-in-place concrete installed for pipe supports shall be Class A per City of Austin COA Item No. 403S, "Concrete for Structures", unless specified otherwise on the drawings. Concrete used to backfill over-excavated areas, when used, shall be Controlled Low Strength Material (COA Item No. 402S, "Controlled Low Strength Material") as indicated on the Drawings.

C. Reinforcing steel shall conform to ASTM A615 Grade 60.

D. Pipe: Flanged Ductile Iron pipe shall conform to AWWA C115 and SPL WW-27E.

E. Fittings: Flanged Ductile Iron fittings shall conform to AWWA C110 and SPL WW-27C or to AWWA C153 and SPL WW-27B.

F. Gate Valves: Resilient-seated gate valves shall be hand-wheel operated and conform to AWWA C515 and SPL WW-700.

G. Pressure Reducing Valves and Strainers: Pressure Reducing Valves (PRV's) shall be pilot-operated control valves conforming to AWWA C530 and SPL WW-319. Strainers used with PRV's shall conform to SPL WW-319A.

H. Water Meters (3" and larger): Water Meters and Strainers shall be purchased from Austin Water.

I. Dismantling Joints shall conform to SPL WW-27J.

J. Access Hatches shall conform to SPL WW-614 or WW-614A, depending on size.

K. Pipe Saddle Supports shall conform to SPL WW-614B.

L. Wall Penetration Annular Space Seal: Use modular, mechanical-elastomeric, compression type sealing devices having low durometer EPDM sealing elements and 316 stainless steel hardware, such as GPT's Link-Seal Model or approved equal.

M. Vault Joint Sealant Material: Use cold-applied, preformed, modified-bitumen based, flexible gasket-type sealant meeting ASTM C990, such as Henry's Ram-Nek Sealant or approved equal.

N. Vault Floor Material: Use pipe bedding stone conforming to COA Item No. 510.2(2)(a), "Pipe".

O. Vault Backfill Material: Material used to backfill the over-excavated portions around the vault shall be an earthen material free of any appreciable amount of gravel or stone particles larger than 4 inches and of a gradation that permits thorough compaction. When required by the Drawings or by written order of the Engineer or designated representative, cement-stabilized-backfill material or CLSM (per COA Item No. 402S, "Controlled Low Strength Material") may be used as backfill.

## 512.4 - Construction Methods

### A. Excavation and Foundation Preparation

Excavation for the placement of the vault shall adhere to COA 401S.4(B), "Structural Excavation and Backfill". Vault shall be installed at the plan elevation on uniform, stable foundation material consisting of a layer of compacted gravel. The gravel shall be at least 18" thick except where unsuitable materials are exposed at subgrade depth, in which case excavation shall continue for an additional 6" to provide a final compacted gravel foundation at least 24" thick. The final surface of the gravel foundation shall provide a flat and level, structurally uniform support for the vault walls.

### B. Setting Pre-Cast Vaults

Set vaults so that the top slab is level and the vault walls are plumb. Seal the joint between the top slab and vault walls using a cold-applied, preformed gasket-type sealant.

### C. Forming, Placing, Consolidating, Finishing, and Curing Cast-in-Place Concrete

***Form, place, consolidate, finish, and cure structural concrete according to COA Item No. 410S, "Concrete Structures". Form all vertical surfaces.***

***D. Pipe Installation***

***Pipe, fittings, valves and appurtenances shall be installed in accordance with applicable CoA Standards, including 512-AW-01, and 512-AW-02, and applicable CoA Specifications, including Item Nos. 510, 511, and 512. Install pipe supports according to manufacturer's recommendations. Seal the annular space around each pipe, where it penetrates the vault wall, using a modular, mechanical-elastomeric, compression-type device. Install the device and torque the compression bolts in a sequential pattern and to the torque recommended by the device manufacturer.***

***E. Backfilling***

***Backfilling of vaults shall conform to COA Item No. 401S.8, "Structural Excavation and Backfill".***

## *512.5 - Measurement*

***Pre-Cast Water Utility Vaults shall be measured by each structure with associated piping and appurtenances of the indicated type and size regardless of depth as follows (vault sizes indicate interior dimensions):***

***A. Metering***

***1. 6' x 9' Vault – 3", 4", or 6" Compound or Turbine Meter***

***2. 8' x 12' Vault – 6" Fire Line Meter***

***3. 10' x 12' Vault – 8" Fire Line Meter***

***4. 10' x 15' Vault – 10" Fire Line Meter***

***B. Dual Pressure Reducing Valve Stations***

***1. 10' x 12' Vault – 8" x 4" Dual PRV Station***

***2. 10' x 15' Vault – 12" x 4" Dual PRV Station***

***C. Other necessary items as defined by project requirements.***

***D. Measurement for all supervision, labor, equipment, materials, and incidentals necessary to provide complete, functioning, in-place installation of the pipe, valves, and fittings outside of the vault shall be made separately.***

## *512.6 - Payment*

***Payment for completed Pre-Cast Water Utility Vaults shall be made at the appropriate unit bid price. The unit bid price shall include all supervision, labor, equipment, materials and incidentals necessary to provide a complete, functioning, in-place installation that includes the concrete vault structure; access hatch; all piping, valves, fittings and appurtenances inside the vault; site preparation; excavation; foundation preparation; the gravel foundation inside and outside the vault; wall backfill; necessary site restoration; and assistance, as needed, to Austin Water crews in performing field hydrostatic leak tests or flow tests.***

***Payment for all supervision, labor, equipment, materials, and incidentals necessary to provide complete, functioning, in-place installation of the pipe, valves, and fittings outside of the vault shall be made separately.***

***Water meters for permanent installation in vaults will be supplied by AW and installed by the Contractor. Meters are available for pickup by the Contractor at AW's Webberville Service Center by arranging with the City's Authorized Representative.***

***Payment, when included as a contract pay item, will be made under one of the following:***

| | | |
|---|---|---|
| ***Pay Item No. 512-A:*** | ***Water Utility Vault, _____ inch Meter (Compound, Turbine, or Fire Line)***<br><br>***with _____ Ft. x _____ Ft. Vault*** | ***Per Each.*** |
| ***Pay Item No. 512-B:*** | ***Water Utility Vault, _____ inch x 4-inch Dual PRV Station***<br><br>***with 10 Ft. x _____ Ft. Vault*** | ***Per Each.*** |

***END***